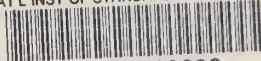


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A11100 989822

NAT'L INST OF STANDARDS & TECH R.I.C.



A11100989822

/NBS monograph
QC100 .U556 V135;1973 C.2 NBS-PUB-C 1959

NBS
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NBS MONOGRAPH

135

Properties of Glasses in Some Ternary Systems Containing BaO and SiO₂

QC
100
.U556
no. 135
1973
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Properties of Glasses in Some Ternary Systems Containing BaO and SiO₂

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Issued September 1973

Library of Congress Catalog Number: 73-600135

National Bureau of Standards Monograph 135

Nat. Bur. Stand. (U.S.), Monogr. 135, 42 pages (Sept. 1973)

CODEN: NBSMA6

Properties of Glasses in Some Ternary Systems Containing BaO and SiO₂*

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The glass forming regions in six ternary oxide systems containing BaO, SiO₂, and a third oxide have been determined. The properties of the resulting glasses were measured and the results reported. The data on refractive indices, dispersions, and specific volumes were evaluated by computer methods in an attempt to identify "substructures" containing the cations present in the glasses.

Key words: Barium glasses; barium silicates; glass properties; glass property factors; oxide glasses; silicate substructures; ternary glasses.

1. Introduction

During the course of several years, while working on the development of special purpose oxide glasses for various applications, surveys of the regions of glass formation in some ternary systems containing BaO and SiO₂ have been made. The systems surveyed are as follows:

1. BaO-TiO₂-SiO₂
2. BaO-La₂O₃-SiO₂
3. BaO-Ta₂O₅-SiO₂
4. BaO-ZnO-SiO₂
5. BaO-Nb₂O₅-SiO₂
6. BaO-Al₂O₃-SiO₂

It was believed that the properties measured on the glasses are of sufficient interest to glass technologists to be made generally available and are published here.

2. Experimental Procedure

The experimental glasses were normally made in 500 g melts from batch materials of sufficient purity to satisfy the requirements for the production of optical glass. The standard procedure was to melt the batches in platinum crucibles, 6.5 cm in diameter by 7.5 cm deep. After the batch was melted, the melt was stirred for 2 h with a motor driven platinum-10-percent-rhodium, double-bladed propeller-type stirrer. The furnace used for melting was heated by silicon carbide resistance elements so that the furnace atmosphere was not contaminated by combustion products. After the melt was stirred, it was poured into a heated metal mold to form a block about 7.5 cm by 7.5 cm by 2.0 cm thick. When sufficiently rigid, the glass block was transferred to an electric muffle furnace, which was cooled to room temperature in approximately 18 h.

Only those compositions that could be melted below 1500 °C and in which no appreciable devitrification occurred during cooling were considered to produce glasses. These experimental conditions were used to define the regions of glass formation in the ternary systems studied, and no attempt was made to enlarge these regions by melting at a higher temperature or by cooling the melts more rapidly to avoid devitrification.

The properties determined for most of the experimental glasses included the following:

- (1) Sag Point [1]¹
- (2) Refractive index for the *C* ($\lambda = 0.6563 \mu\text{m}$), *D* ($\lambda = 0.5893 \mu\text{m}$), and *F* ($\lambda = 0.4861 \mu\text{m}$) spectral lines. From these the reciprocal dispersive power, commonly known as the *Nu* value, ν , was calculated.

$$\nu = \frac{n_D - 1}{n_F - n_C}$$

- (3) Liquidus temperature [2]
- (4) Infrared transmittances for 2 mm thickness from 1 to 6 μm .

For the more promising glasses certain other properties were measured. These included infrared transmittances for greater thicknesses, usually 8 mm, so that absorption coefficients could be computed; infrared refractive indices; linear coefficient of thermal expansion; and deformation temperature. For some glasses density, chemical durability, and elastic constants were also measured.

In addition, data on refractive indices (n_D), dispersions and specific volume were evaluated, using previously described methods [3]. One purpose of this evaluation is to develop quantitative property-composition relations for use by technologists in formulating glasses for optical uses. A further purpose is to clarify presently incomplete knowledge of the ternary phase diagrams of these glass-forming systems and to identify, if possible, "substructures" containing the cations present in the glasses.

*Part of the work described in this report was sponsored by the Department of the Navy at the National Bureau of Standards, and by Project Themis, U.S. Air Force, at the University of Arizona.

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¹The figures in brackets indicate the literature references at the end of the paper.

3. Glass-Forming Systems Investigated

Several ternary silicate systems were investigated as to the extent of the region of glass formation and the properties of the glasses obtained.

3.1. The BaO-TiO₂-SiO₂ System

In an effort to produce glasses having high values of refractive index at wavelengths of 2.0 to 2.5 μm , good infrared transmittances and good chemical durability melts were made in the ternary system BaO-TiO₂-SiO₂ [4]. Most high-index glasses presently available are either extra-dense flint glasses, which have a high PbO content, or rare-earth borate glasses [5]. The extra-dense flint glasses have fairly good infrared transmittances, cutting off, as do most silicate glasses, at about 5 μm . They have high refractive indices, but their chemical durability is rather poor and they have low deformation temperatures. The B₂O₃ content of most rare-earth glasses makes them useless for infrared applications.

The phase equilibrium diagram for the ternary system BaO-TiO₂-SiO₂ has not been determined, but information is available on the binary sides

of the ternary system [6, 7, 8]. Rase and Roy have determined the liquidus temperatures and phase relations along the line BaO · TiO₂-SiO₂ in the ternary diagram [9]. This information was very useful in selecting compositions in the ternary system that could be melted and cooled as glasses.

The composition of all melts made in the ternary system are given in table 1 and are plotted in the ternary diagram in figure 1. As may be seen from the figure, the longest BaO isopleth along which glasses were formed is the 25 mol percent line. Although glasses are not formed on this line to the BaO-SiO₂ binary, glass formation begins at about the 20 mol percent of TiO₂ and extends to relatively high concentrations of TiO₂. This line of glass formation seems to follow a valley in the liquidus surface, as may be seen from table 1.

The color of the glasses changed very markedly as the TiO₂ content was increased. Those containing up to about 15 mol percent of TiO₂ were nearly colorless, whereas those containing intermediate amounts from 20 to 35 mol percent of TiO₂, were orange colored, and the others having about 40 mol percent of TiO₂ were dark brown to black. Evidently, as the TiO₂ content is increased, the absorption increases at the shorter wavelengths in the visible region, and at higher TiO₂ concentrations very little visible light is transmitted.

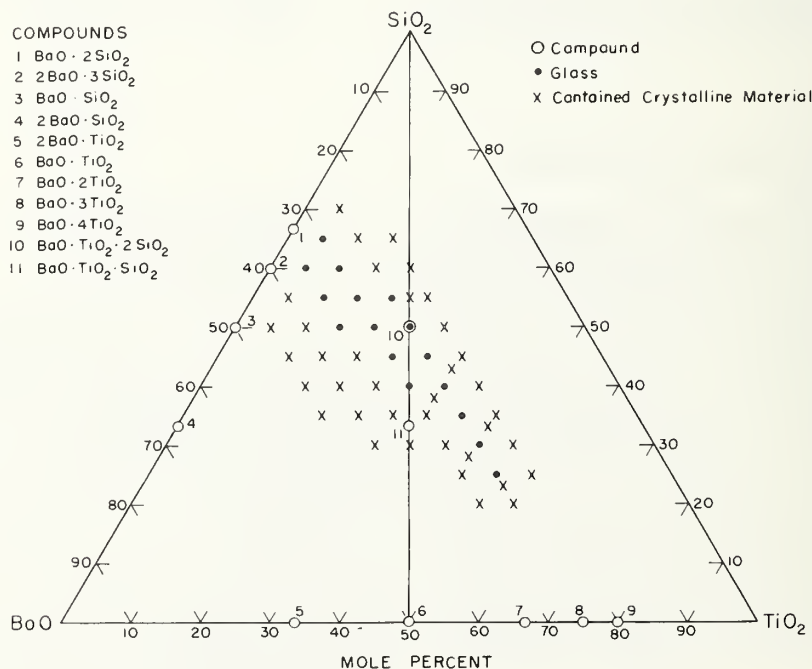


FIGURE 1. Compositions studied in the system BaO-TiO₂-SiO₂.

TABLE 1. Ternary BaO-TiO₂-SiO₂ compositions

Melt No.	Composition			n_c	n_D	n_F	ν	Density ρ	Liquidus temp. °C	Sag point °C	Coef. of thermal exp.	Remarks
	SiO ₂ Mol %	BaO Mol %	TiO ₂ Mol %									
F294	65	20	15						1468			Devit in mold.
F293	60	20	20						1484			Do.
F292	55	20	25						1462			Do.
F291	50	20	30						1464			Do.
F300	45	20	35						1488			Do.
F316	40	20	40						> 1447			Do.
F331	35	20	45						> 1440			Do.
F332	30	20	50						> 1440			Do.
F337	25	20	55						> 1440			Do.
F363	55	22.5	22.5						> 1440			Do.
F364	42.5	22.5	35						1248			Some devit. Considerable
F365	32.5	22.5	45									devit.
F151	70	25	5						1408	860		Do.
F150	65	25	10						1345	850		Do.
F149	60	25	15						1265			Opal in center.
F148	55	25	20			1.74562	34.0	3.699	1250	840		Glass.
F147	50	25	25	1.72414	1.73021	1.79589	30.6	3.804	1248	835		Do.
F146	45	25	30	1.77046	1.77760	1.84382	27.6	3.887	1233	835		Do.
F145	40	25	35	1.81406	1.82236	1.89161	25.3	3.954	1218			Do.
F289	35	25	40	1.85733	1.86682				1242			Dark brown glass.
F317	30	25	45						1260			Do.
F333	25	25	50						1305			Black glass.
F367	22.5	25	52.5						1310			Considerable devit.
F336	20	25	55						1333			Do.
F366	27.5	27.5	45						1266			Considerable devit.
F368	37.5	27.5	35						1288			Do.
F152	65	30	5	1.62772	1.63139	1.64037	49.9		1356	820	9.2 × 10 ⁻⁶	Glass.
F 35	60	30	10	1.66807	1.67250	1.68347	43.7	3.743	1301	820		Do.
F 49	55	30	15						1330	815		Do.
F 40	50	30	20	1.70750	1.71276	1.72596	38.6	3.859	1342	815	9.9 × 10 ⁻⁶	Do.
F 95	45	30	25	1.74790	1.75412	1.76986	34.3	3.945	1344	815		Do.
F138	40	30	30	1.78860	1.79585	1.81434	30.9	4.004	1350	820	10.0 × 10 ⁻⁶	Do.
F139	35	30	35	1.82865	1.83697	1.85847	28.1	4.079	1337	820		Some devit. in end of block.
				1.87050	1.87998	1.90465	25.8	4.159				

TABLE 1. Ternary BaO-TiO₂-SiO₂ compositions — Continued

Melt No.	Composition			n_c	n_D	n_F	ν	Density ρ	Liquidus temp. °C	Sag point °C	Coef. of thermal exp.	Remarks
	SiO ₂ Mol %	BaO Mol %	TiO Mol %									
F288	35	30	35						1354			Some devit.
F290	30	30	40						1313			Considerable devit.
F334	25	30	45						1331			Do.
F335	20	30	50						1302			Do.
F353	33.3	33.3	33.3						1405			Devit. in mold.
F144	60	35	5	1.63026	1.63399	1.64310	49.4	3.634	1367	860		Glass.
F143	55	35	10	1.68703	1.69148	1.70306	43.1	3.968	1354	860		Do.
F142	50	35	15	1.72494	1.73037	1.74401	38.3	4.047	1393	840		Do.
F141	45	35	20						1415	835		Considerable devit.
F140	40	35	25						1420			Do.
F315	35	35	30						1423			Devit. in mold.
F287	30	35	35						1441			Do.
F282	55	40	5						1375			Cloudy.
F283	50	40	10						1401			Some devit.
F284	45	40	15						1441			Considerable devit.
F295	40	40	20						1462			Devit. in mold.
F285	35	40	25						1468			Do.
F286	30	40	30						1484			Do.
F296	50	45	5						1404			Devit. in mold.
F297	45	45	10						1462			Do.
F298	40	45	15						1462			Do.
F299	35	45	20						1488			Do.

The liquidus temperature [2] for each composition is given in table 1. It will be noticed from the table that in no case was a glass formed from a composition that had a liquidus temperature greater than 1400 °C. The lowest liquidus temperatures were found along the 25 mol percent BaO isopleth, which is also the longest line of glass formation in the system. Furthermore, the shape of the liquidus curve of the 25 mol percent BaO series in the areas of best glass formation is relatively flat, indicating a high degree of dissociation of the primary phase at the liquidus temperature. Probably, the ease of glass formation is related to the degree of dissociation of the primary phase in the melt, because similar observations have been made for this and other glass forming systems [10]. In the BaO-B₂O₃-SiO₂ system, the glasses whose compositions lie in the 3BaO · 3B₂O₃ · 2SiO₂ primary field, which has a flat liquidus curve, were the ones that were melted and homogenized with the least difficulty and had the least tendency to devitrify.

The refractive index, n_D , and ν are plotted in figure 2 for the three BaO isopleths along which glasses were obtained. The values of n_D varied from 1.63139 to 1.87988, and ν from 49.9 to 25.3. The refractive index appears to be a linear function of composition. The plots of ν definitely show curvature.

Figures 3 to 9, inclusive, give the transmittances for 2-mm thicknesses of the ternary glasses over the spectral range 1 to 5 μ m. The figures compare glasses of constant TiO₂ content. In general the glasses giving the highest transmittance at 4 μ m lie on the 30-mol percent BaO isopleth up to a TiO₂ concentration of 25 mol percent, then the compositions shift to the 25-mol-percent BaO isopleth. There are considerable differences in the transmittances of the various glasses, but no simple relationship between transmittance and composition is readily evident.

The values of chemical durability [11] of five representative ternary glasses are given in table 2

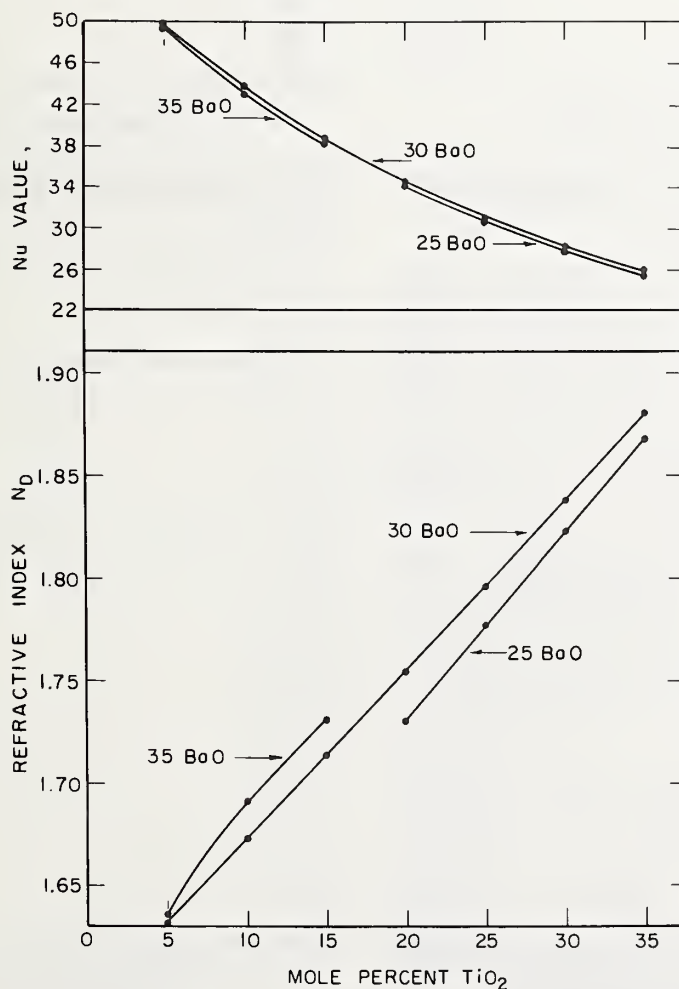


FIGURE 2. Plot of refractive index and ν as a function of composition for the glass-forming compositions in the BaO-TiO₂-SiO₂ system.

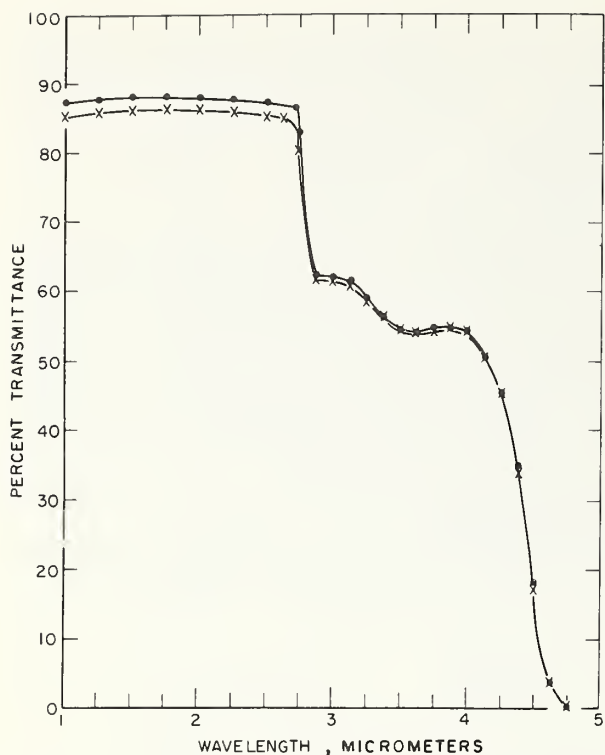


FIGURE 3. Spectral transmittance of 2-mm thickness of two glasses containing 5 mol percent of TiO_2 . ●F152, ×F144.

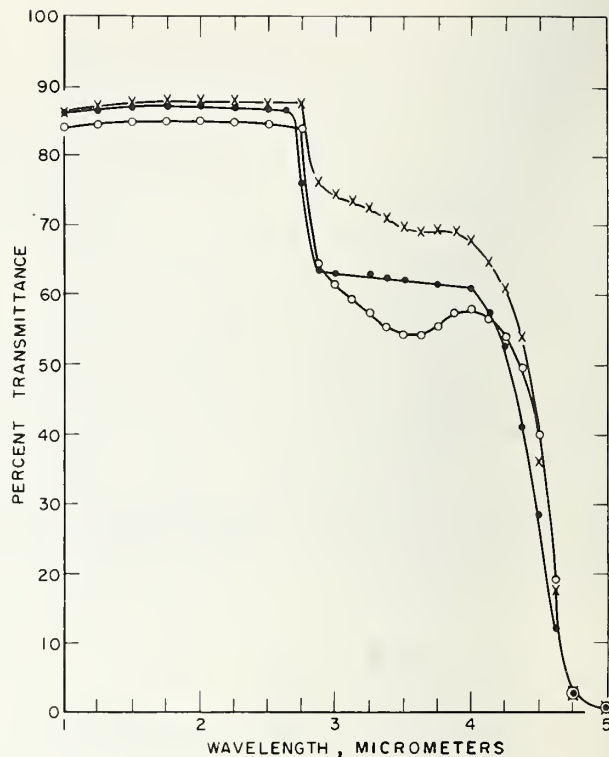


FIGURE 5. Spectral transmittance of 2-mm thickness of three glasses containing 15 mol percent of TiO_2 . ●F149, ○F142, ×F49.

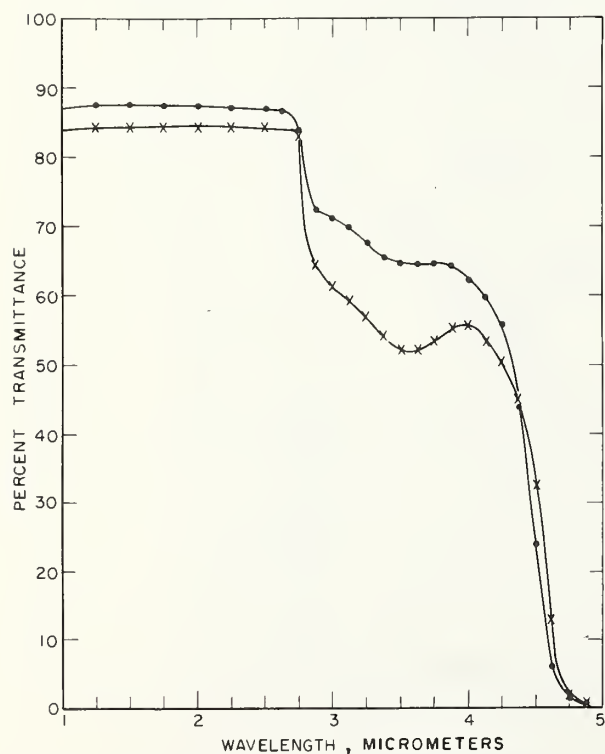


FIGURE 4. Spectral transmittance of 2-mm thickness of two glasses containing 10 mol percent of TiO_2 . ●F35, ×F143.

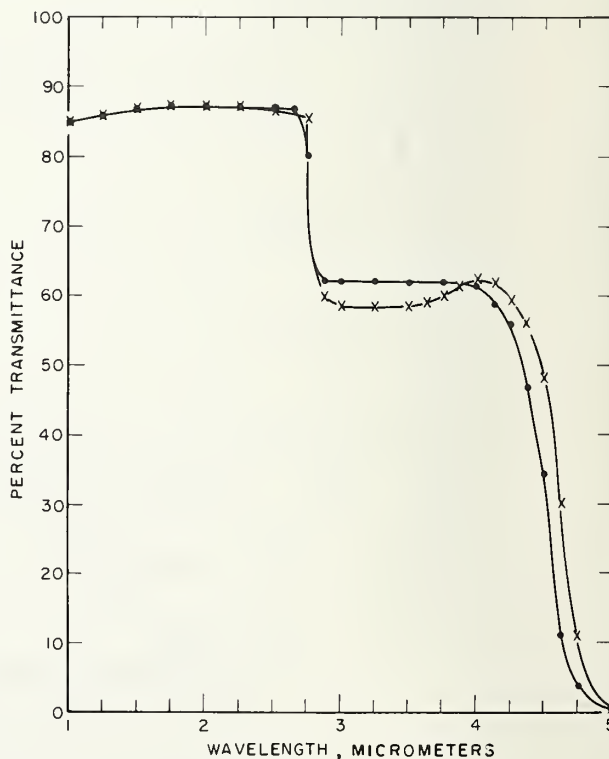


FIGURE 6. Spectral transmittance of 2-mm thickness of two glasses containing 20 mol percent of TiO_2 . ●F148, ×F40.

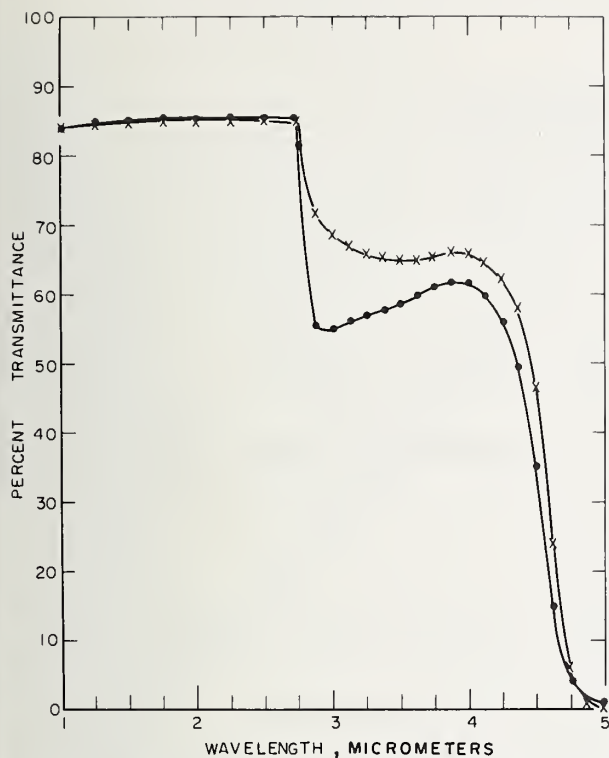


FIGURE 7. Spectral transmittance of 2-mm thickness of two glasses containing 25 mol percent of TiO_2 . ● F147, × F95.

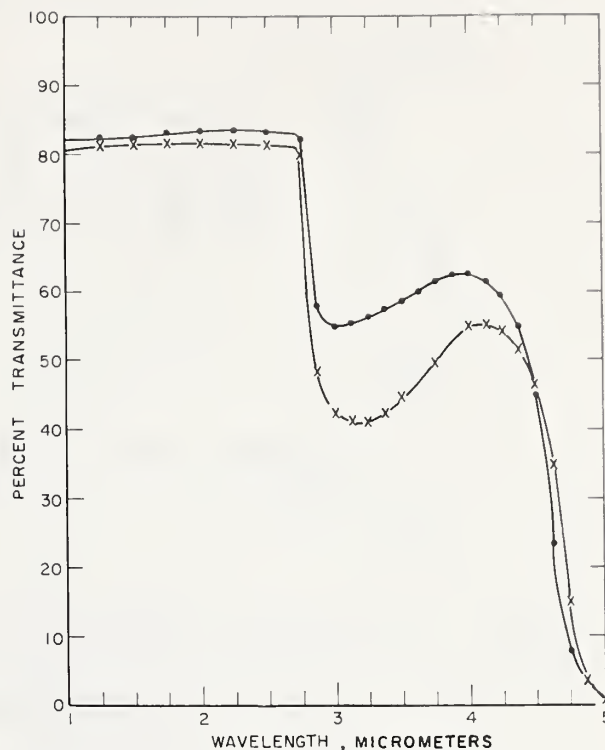


FIGURE 9. Spectral transmittance of 2-mm thickness of two glasses containing 35 mol percent of TiO_2 . ● F145, × F139.

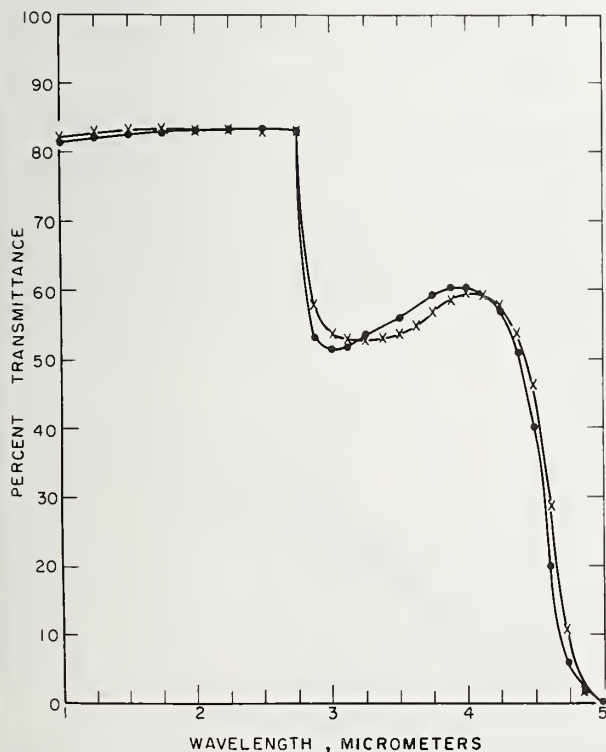


FIGURE 8. Spectral transmittance of 2-mm thickness of two glasses containing 30 mol percent of TiO_2 . ● F146, × F138.

and are plotted as a function of pH in figure 10. All values are for 6 h of exposure at 80°C . As may be seen from the figure, the glass containing 60 mol percent of SiO_2 is attacked in the alkaline range. As SiO_2 is replaced by TiO_2 , the attack in this range is decreased, and although slight attack or swelling is noticed at pH 2, the glasses containing 20 mol percent and more of TiO_2 show no attack in the alkaline range.

The hygroscopicity [12], or the tendency of a powdered-glass sample to absorb water in a humid atmosphere, was very low for the samples of the ternary glasses on which determinations were made. The values obtained were, in all cases, equal or less than fused silica which was used for purposes of comparison. These data are given in table 2 and plotted in figure 11.

The resistance of these glasses to chemical attack and their low hygroscopicity make them unique as compared to known oxide glasses.

The linear coefficient of thermal expansion [13] has been determined for only three representative ternary glasses. The values obtained were 9 or $10 \times 10^{-6}/^\circ\text{C}$, which is near the values of most commercial soda-lime-silica glasses. The deformation temperatures are somewhat higher than the usual values for silicate glasses. The expansion curves for three glasses are plotted in figure 12.

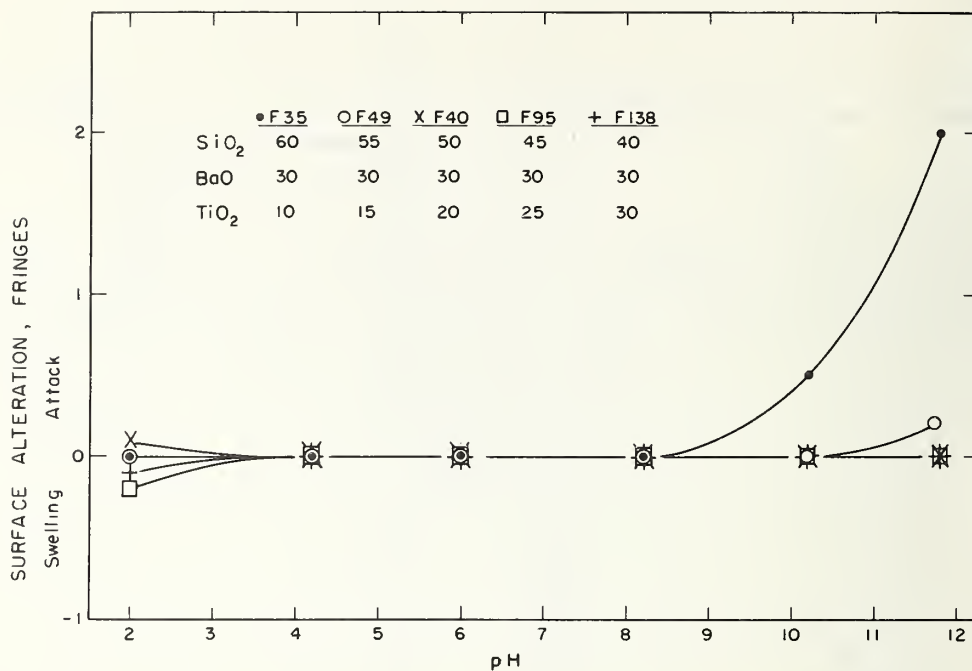


FIGURE 10. Chemical durability of five BaO-TiO₂-SiO₂ glasses as a function of pH.

TABLE 2. Hygroscopicity and chemical durability of BaO-TiO₂-SiO₂ glasses

Melt	Water sorbed		Surface alteration, ^a fringes, at pH— (exposures, 6 h at 80 °C)					
	1 h	2 h	2.0	4.1	6.0	8.2	10.2	11.88
	mg/cm ²	mg/cm ²						
F35	5.7	10.0	ND	ND	ND	ND	1/2 A	2 A
F49	6.1	9.1	ND	ND	ND	ND	ND	2/10 A
F40	5.2	8.2	1/10 A	ND	ND	ND	ND	ND
F95			2/10 S	ND	ND	ND	ND	ND
F138			1/10 S	ND	ND	ND	ND	ND
Corning 7740 ...	15.9	28.3	ND	ND	ND	DA	1/4 A	1 1/2 A
Fused SiO ₂ ...	6.2	12.1	ND	ND	ND	ND	DA	1/2 A

^a ND, No detectable attack; A, attack of surface; S, swelling of surface; DA, detectable, but not measurable attack.

The deformation temperatures varied from 767 °C for glass F35, containing 10 mol percent of TiO₂, to 791 °C for glass F138, having 30 mol percent of TiO₂. The high deformation temperatures of these glasses make them unique as compared to most commercial glasses. Other data given in table 1 are the densities of several of the glasses as well as their sag points.

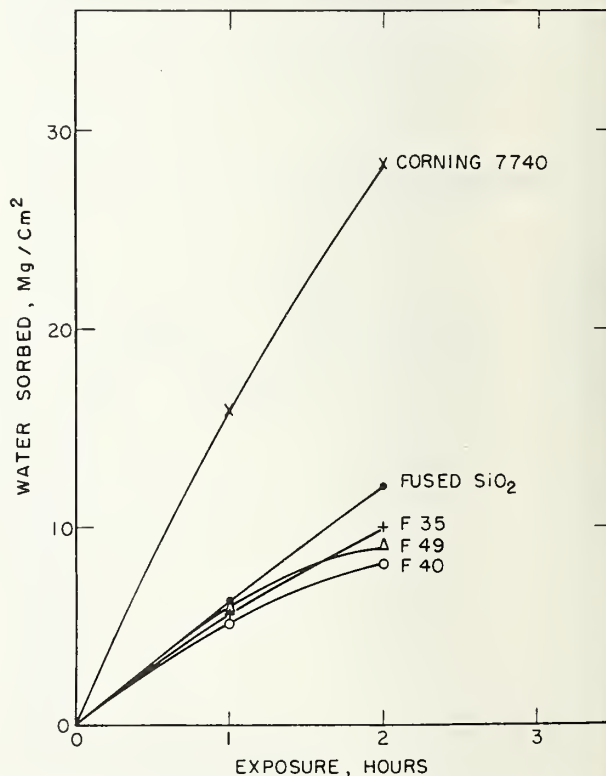


FIGURE 11. Hygroscopicity of three BaO-TiO₂-SiO₂ glasses compared with Corning 7740 glass and fused SiO₂.

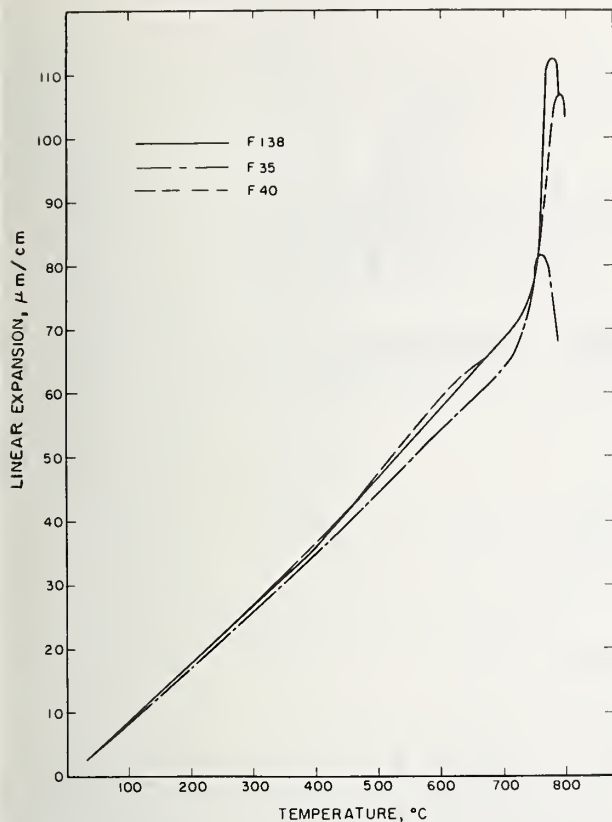


FIGURE 12. Thermal expansion curves of three BaO-TiO₂-SiO₂ glasses as determined by an interferometric method.

3.2. The BaO-La₂O₃-SiO₂ System

Lanthanum oxide is used in optical glasses to produce relatively high values of refractive index with little or no increase in the dispersion values in the visible region. A survey of the glass forming region of the ternary system BaO-La₂O₃-SiO₂ was made. No data on the liquidus temperatures in the system were available except those in the binary BaO-SiO₂ system [8] which forms one side of the

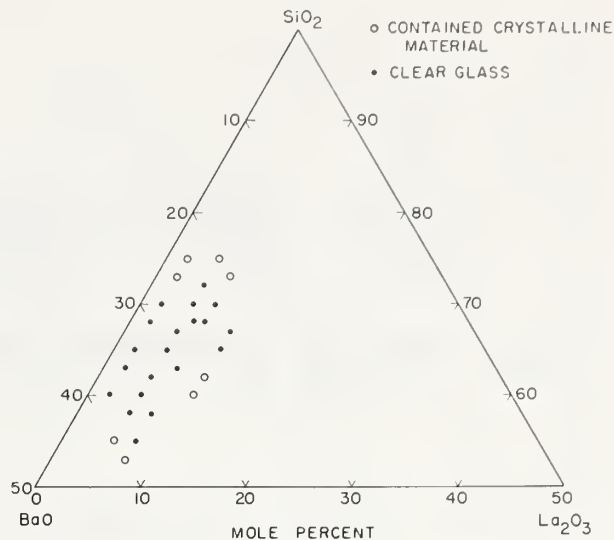


FIGURE 13. Compositions studied in the system BaO-La₂O₃-SiO₂.

ternary system. Since then a tentative diagram for the BaO-La₂O₃ system [14] has been published. A eutectic point at about 1370 °C near the composition 30 mol percent BaO-70 mol percent SiO₂ served as a starting point.

The region of glass formation is shown in the triangular diagram in figure 13. Glasses were formed to the 12 mol percent La₂O₃ isopleth. While these compositions appear to contain rather small amounts of La₂O₃, it must be remembered that on a weight percent basis the La₂O₃ content amounts to about 35 percent. The compositions melted and the properties of the resulting glasses are listed in table 3.

The refractive index, n_D , varied from 1.6097 to 1.7027 with ν from 56.0 to 50.8. The densities of the glasses ranged from 3.623 to 4.169 g/cm³, and the coefficient of thermal expansion ranged from 8.4 to 11.4 $\times 10^{-6}/^\circ\text{C}$.

The coefficients of thermal expansion of the glasses are plotted as a function of the composition in figure 14. The plots show an anomolous behavior

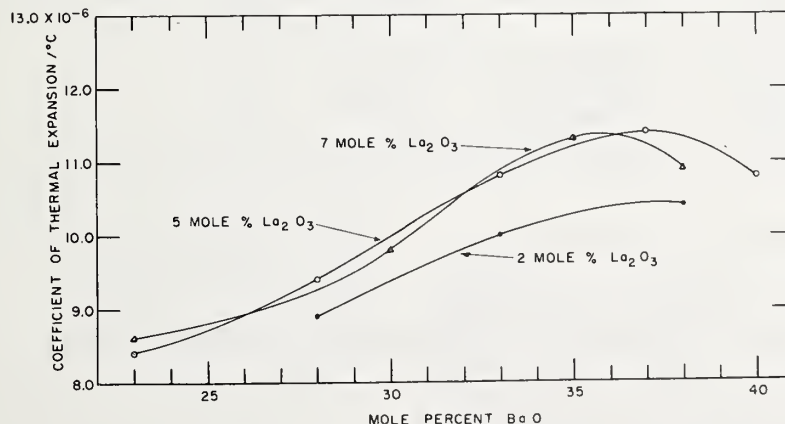


FIGURE 14. Plot of linear coefficients of thermal expansion as a function of composition for glasses in the BaO-La₂O₃-SiO₂ system.

TABLE 3. Ternary BaO-La₂O₃-SiO₂ compositions

Melt No.	Composition			n_C	n_D	n_F	ν	Density ρ	Sag point °C	Expansion per °C $\times 10^6$	Deformation point °C	Liquidus temp. °C	Remarks
	BaO Mol %	La ₂ O ₃ Mol %	SiO ₂ Mol %										
F547	23	2	75									> 1426	Opal glass.
F548	25	2	73									1338	Opal in center of block.
F518	28	2	70	1.60655	1.60974	1.61743	56.0	3.623	781	8.9	747	1355	Clear glass.
F634	30	2	68	1.61357	1.61685	1.62465	55.6		798			1351	Do.
F549	33	2	65	1.62518	1.62853	1.63662	54.9	3.819	790	10.0	742	1373	Do.
F558	35	2	63	1.63521	1.63865	1.64698	54.3	3.918	790			1392	Do.
F561	38	2	60	1.64261	1.64611	1.65462	53.8	3.997	798	10.4	755	1388	Do.
F550	20	5	75									> 1424	Opal glass.
F551	23	5	72	1.61743	1.62076	1.62864	55.4	3.663		8.4	775	1213	Clear glass.
F536	25	5	70	1.62824	1.63162	1.63978	54.8	3.768	798			1256	Do.
F559	28	5	67	1.63952	1.64299	1.65139	54.2	3.885	798	9.4	775	1261	Do.
F525	30	5	65	Striated				3.964	798			1275	Do.
F563	33	5	62	1.65768	1.66126	1.67007	53.3	4.076	810	10.8	775	1305	Do.
F527	35	5	60	1.66330	1.66700	1.67598	52.6	4.132	810			1307	Do.
F564	37	5	58	1.67280	1.67660	1.68584	51.9	4.243	810	11.4	775	1322	Do.
F528	40	5	55						835	10.8	777	1340	Contains some devit.
F562	20	7	73									1410	Opal glass.
F552	23	7	70	1.64081	1.64428	1.65270	54.2	3.849	848	8.6	793	1260	Clear glass.
F538	25	7	68	1.64872	1.65227	1.66086	53.8	3.923	835			1246	Do.
F530	30	7	63	1.66779	1.67152	1.68057	52.6	4.121	840	9.8	792	1335	Do.
F539	35	7	58	1.68199	1.68584	1.69530	51.5	4.276	835	11.3	794	1398	Do.
F553	38	7	55	1.69098	1.69496	1.70467	50.8	4.387	840	10.9	797	1405	Do.
F560	40	7	53									1422	Devitrified.
F627	20	10	70	1.66660	1.67032	1.67942	52.3		862			> 1421	Clear glass.
F554	23	10	67	1.67071	1.67445	1.68352	52.7	4.085	850			> 1427	Do.
F545	25	10	65	1.67861	1.68243	1.69172	52.0	4.169	868	9.3	817	1398	Do.
F555	28	10	62						860			1404	Contains some devit.
F526	30	10	60									> 1431	Devitrified.
F631	32	10	58	1.69872	1.70275	1.71255	50.8		880			> 1424	Contains some devit.
F632	35	10	55									> 1421	Devitrified.
F633	37	10	53									> 1421	Do.
F629	20	12	68									> 1424	Contains some devit.
F628	23	12	65	1.69550	1.69950	1.70927	50.8		855			> 1424	Clear glass.

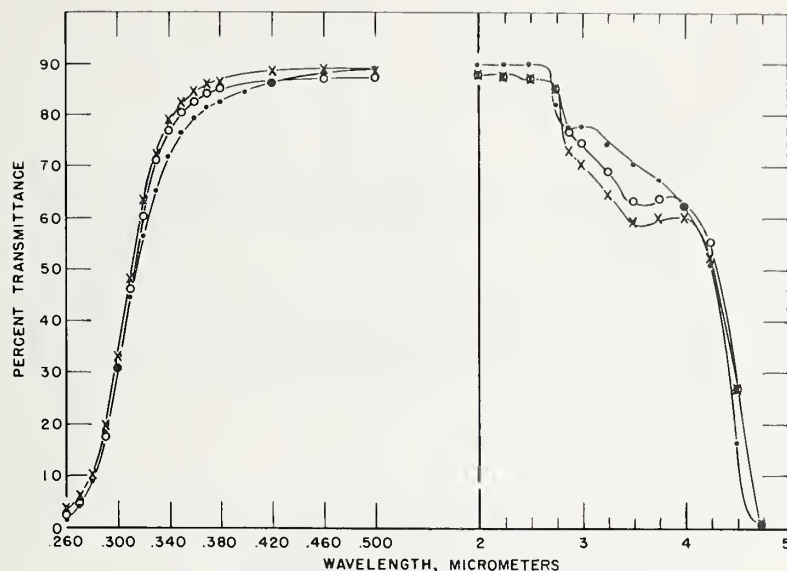


FIGURE 15. Spectral transmittance of 2-mm thickness of glasses containing 2 mol percent of La_2O_3 . ● F558, ○ F548, × F634.

for the 5 and 7 mol percent La_2O_3 lines, and it is possible that the 2 mol percent line would show a similar behavior if data were obtained at higher BaO concentrations. The increase in the values of coefficient of expansion with increasing amounts of BaO, and decreasing SiO_2 content, is not surprising. But the curve reaches a maximum and then decreases as the SiO_2 content continues to decrease. An explanation for this behavior is not readily apparent.

At the same time, for each La_2O_3 isopleth, there is little change in deformation temperature, so that it does not appear that the increase in the coefficient of expansion is due solely to a loosening of the structure as more BaO is incorporated into the glass. As shown in the table the deformation temperatures of the glasses vary little within each series, but definitely increase as the La_2O_3 content of the glasses increases.

The transmittance curves for 2-mm thicknesses of glasses in the 2, 5, 7, and 10 mol percent La_2O_3 series are plotted in figures 15, 16, 17, and 18. The curves are plotted from the limit of transmittance in the ultraviolet to $0.5 \mu\text{m}$ and from $2.0 \mu\text{m}$ to the limit of transmittance in the infrared. While transmittance values have not been measured from 0.5 to $1.0 \mu\text{m}$, there is no reason to expect any change in transmittance in this region because the glasses are clear and show no evidence of absorption. The ultraviolet limit of transmittance, about $0.260 \mu\text{m}$, is somewhat beyond the usual run of glasses. Window glass, for instance, does not transmit beyond about $0.320 \mu\text{m}$ in 2.0 mm thicknesses. In the infrared there are variations in

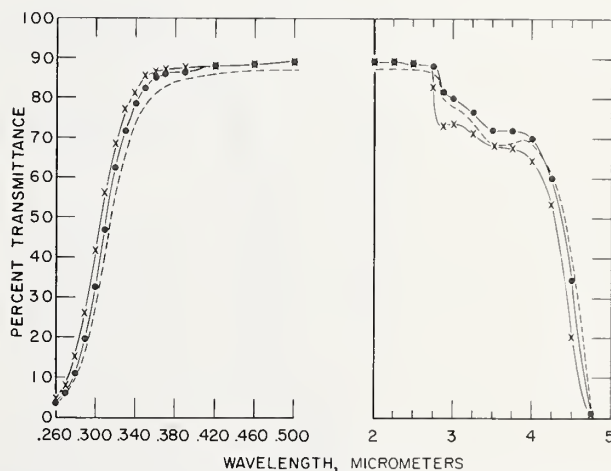


FIGURE 16. Spectral transmittance of 2-mm thickness of glasses containing 5 mol percent of La_2O_3 . ● F525, × F551, — F527.

the transmittance curves between 3 and $4 \mu\text{m}$, but no simple relation with composition is readily evident.

3.3. The $\text{BaO-Ta}_2\text{O}_5\text{-SiO}_2$ System

Tantalum oxide, used as a component of glass, imparts higher refractive index values and higher dispersions than does La_2O_3 . A survey of the glass-forming region of the $\text{BaO-Ta}_2\text{O}_5\text{-SiO}_2$ ternary system was made. Again no data were found on the liquidus temperatures in the systems except for the BaO-SiO_2 binary system [8]. The eutectic point in the binary system at about 1370°C served again as a starting composition.

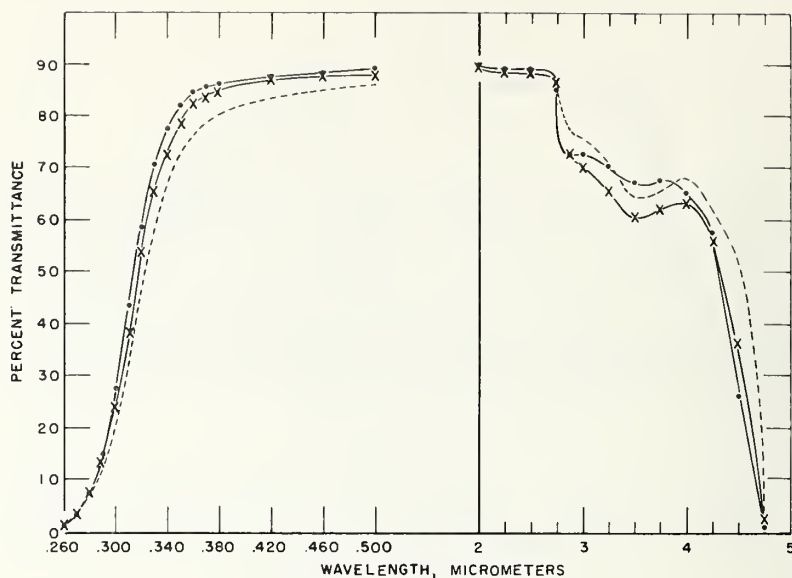


FIGURE 17. Spectral transmittance of 2-mm thickness of glasses containing 7 mol percent of La_2O_3 . ● F552, × F530, — F553.

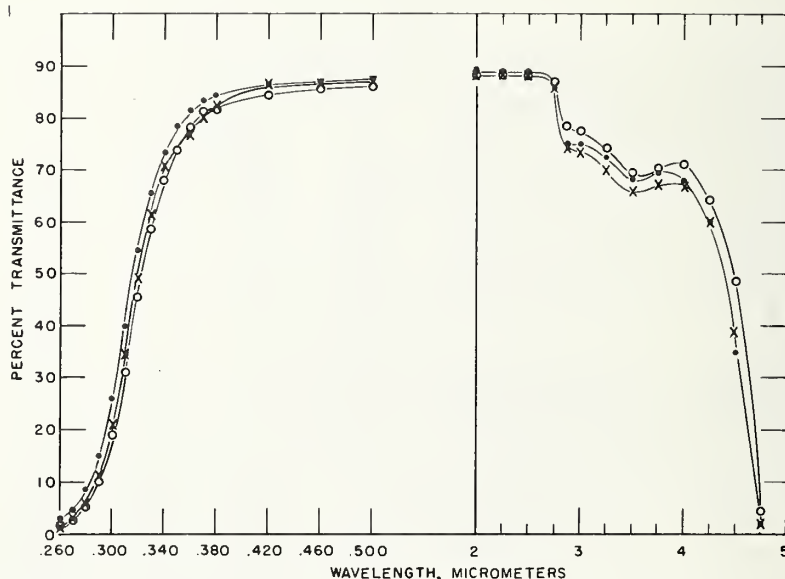


FIGURE 18. Spectral transmittance of 2-mm thickness of glasses containing 10 mol percent of La_2O_3 . ● F554, × F545, ○ F555.

The region of glass formation is shown in the triangular diagram in figure 19. The compositions melted and the properties of the glasses are given in table 4. The glasses form series along the 2, 5, 7, and 10 mol percent Ta_2O_5 isopleths as may be seen from the figure. The refractive index, n_D , varied from 1.6112 to 1.7708 with ν from 53.5 to 39.4. The densities of the glasses ranged from 3.672 to 5.015 g/cm^3 . The coefficients of thermal expansion were determined for only two glasses, one in the 5 mol percent and one in the 10-mol-percent Ta_2O_5

series. The values were 8.3×10^{-6} and $9.5 \times 10^{-6}/^\circ\text{C}$ respectively. The deformation points for the two glasses were 800 and 853 $^\circ\text{C}$, which are rather high compared to those of most silicate glasses.

The transmittances from the limit of transmittance in the ultraviolet to 0.500 μm , and from 2 μm to the limit of transmittance in the infrared for 2-mm thicknesses of glasses from the 2, 5, 7, and 10 mol percent series are given in figures 20, 21, 22, 23, and 24.

TABLE 4. Ternary BaO-Ta₂O₅-SiO₂ compositions

Melt No.	Composition			n_D	n_F	ν	Density ρ	Sag point °C	Expansion per °C $\times 10^6$	Deformation point °C	Liquidus temp. °C	Remarks
	BaO Mol %	Ta ₂ O ₅ Mol %	SiO ₂ Mol %									
F575	25	2	73	1.60786	1.61928	53.5	3.672	835			> 1414	Opal glass.
F522	28	2	70	1.61803	1.62972	53.2	3.770	820			1337	Clear glass.
F531	30	2	68	1.63352	1.64571	52.3	3.929	820			1340	Do.
F576	33	2	65	1.63998	1.65237	51.9	4.005	810			1355	Do.
F577	35	2	63	1.65926	1.67244	50.3	4.151	825			1376	Do.
F588	38	2	60	1.65740	1.67037	51.0	4.192	825			1371	Do.
F589	40	2	58								1403	Do.
F578	25	5	70	1.63942	1.65258	48.9	3.952	860			> 1414	Opal glass.
F579	27	5	68	1.65577	1.66942	48.4	4.105	855			1390	Clear glass.
F532	30	5	65	1.66787	1.68066	52.5	4.140	855	8.3	800	1237	Do.
F540	32	5	63	1.67544	1.68972	47.6	4.317	855			1240	Do.
F534	35	5	60	1.68377	1.69834	47.2	4.418	860			1285	Do.
F580	37	5	58	1.69318	1.70809	46.8	4.481	855			1322	Do.
F535	40	5	55	1.70802	1.72349	46.0	4.676	868			1317	Do.
F542	45	5	50	1.70870	1.72431	45.7	4.696	860			1325	Do.
F581	47	5	48								1336	Do.
F590	50	5	45								> 1434	Considerable devit.
F541	25	7	68	1.69368	1.70907	45.4	4.480	885			> 1425	Opal glass.
F533	30	7	63	1.69592	1.71136	45.4	4.508	885			> 1425	Some devitrification.
F584	33	7	60	1.70816	1.72403	44.9	4.646	865			1405	Clear glass.
F582	35	7	58	1.71379	1.72991	44.6	4.703	885			> 1408	Do.
F591	38	7	55	1.72379	1.74023	44.3	4.816	867			1345	Do.
F583	40	7	53	1.72115	1.73749	44.4	4.771	856			1350	Do.
F592	43	7	50	1.72156	1.73778	44.8	4.787	870			1354	Do.
F604	45	7	48	1.73675	1.74166	43.5	4.947	880			1293	Do.
F615	46	7	47								1289	Do.
F605	48	7	45								1326	Do.
F593	40	10	50	1.74254	1.76153	39.4	5.015	880	9.5	853	> 1431	Slight devitrification.
F616	45	10	45	1.74781	1.76564	42.2		880			> 1425	Clear glass.
F617	48	10	42	1.76542	1.77082	41.0					> 1425	Do.

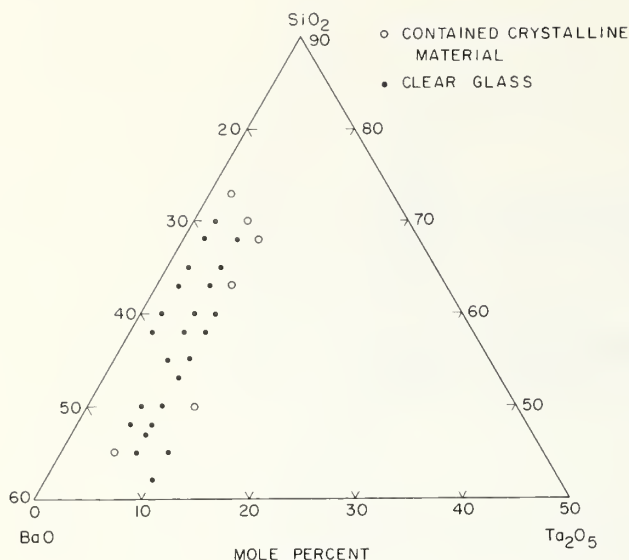


FIGURE 19. Compositions studied in the system BaO-Ta₂O₅-SiO₂.

3.4. The BaO-ZnO-SiO₂ System

ZnO may be used as a component of glass. It imparts intermediate values of refractive index and some glasses containing ZnO have relatively low values of thermal expansion. A survey of the glass-forming region of the BaO-ZnO-SiO₂ system was

made. Data on the binary BaO-SiO₂ [8] and the ZnO-SiO₂ [15] systems are available.

The region of glass formation found in the system is shown in the triangular diagram in figure 25, and the compositions melted are listed in table 5. As may be seen from the figure clear glasses were obtained over a considerable area of the diagram.

The liquidus temperatures of the various compositions are also given in table 5. The glasses, over a relatively large composition area, have liquidus temperatures below 1300 °C. A smaller area has liquidus temperatures below 1200 °C and a still smaller area has temperatures below 1100 °C. The minimum liquidus temperature found was 1089 °C for a glass on the 26-mol-percent BaO isopleth.

The refractive index values for glasses in the system are also given in the table. The values range from 1.5878 to 1.6785 for n_D with ν from 48.4 to 56.8.

The transmittance curves for 2-mm thicknesses of glasses from the 36, 30, 26, 20, 14, and 10 mol percent BaO series are given in figures 26, 27, 28, 29, 30, and 31, respectively. For each series there is considerable spread in the transmittance values for the region between 2.75 to 4.0 μm as the SiO₂ content is varied. If one examines the transmittance values at 3.5 μm as the BaO content is decreased, it appears that the trend is for a decrease in transmittance from the 36 to the 30 mol percent series. Then the trend is for a gradual increase from the 30 to the 10 mol percent series. It would appear from the general shapes of the curves that some of the variations are due to the (OH)⁻ content of the glasses.

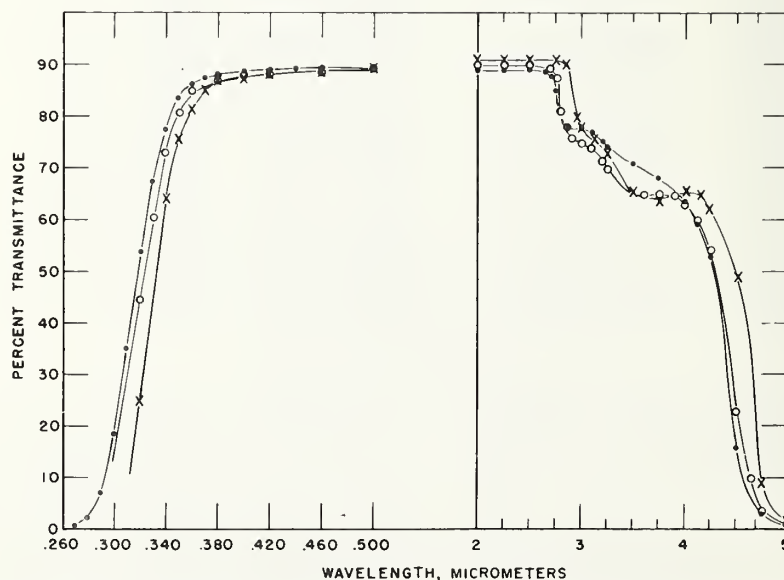


FIGURE 20. Spectral transmittance of 2-mm thickness of glasses containing 2 mol percent of Ta₂O₅. ● F522, × F588, ○ F576.

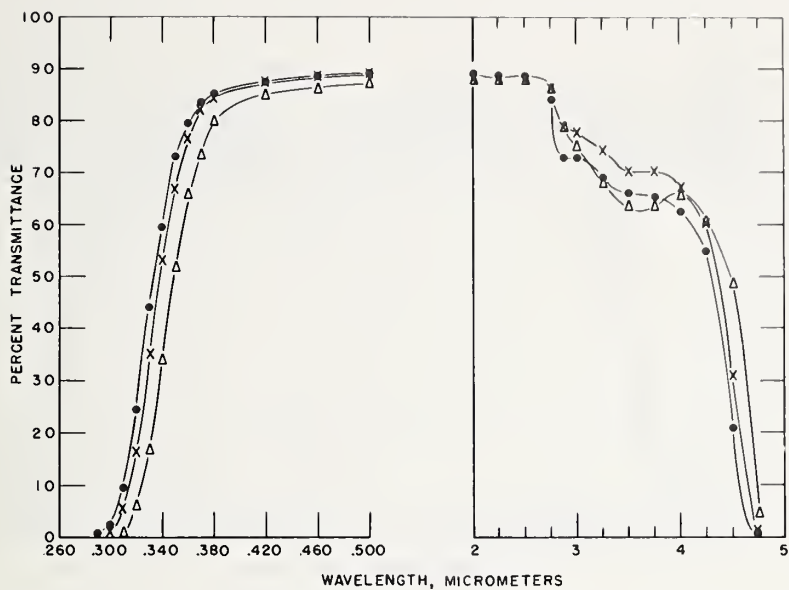


FIGURE 21. Spectral transmittance of 2-mm thickness of glasses containing 5 mol percent of Ta_2O_5 . ● F532, × F534, Δ F542.

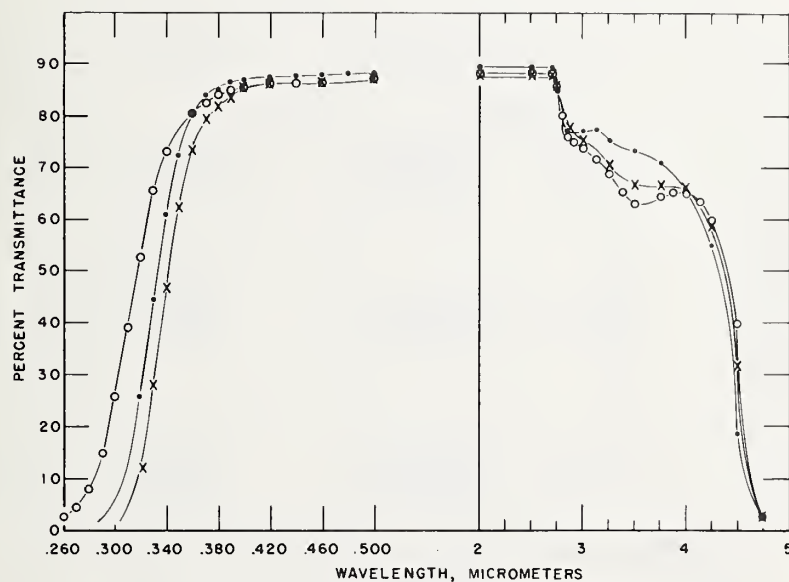


FIGURE 22. Spectral transmittance of 2-mm thickness of glasses containing 5 mol percent of Ta_2O_5 . ● F579, × F580, ○ F540.

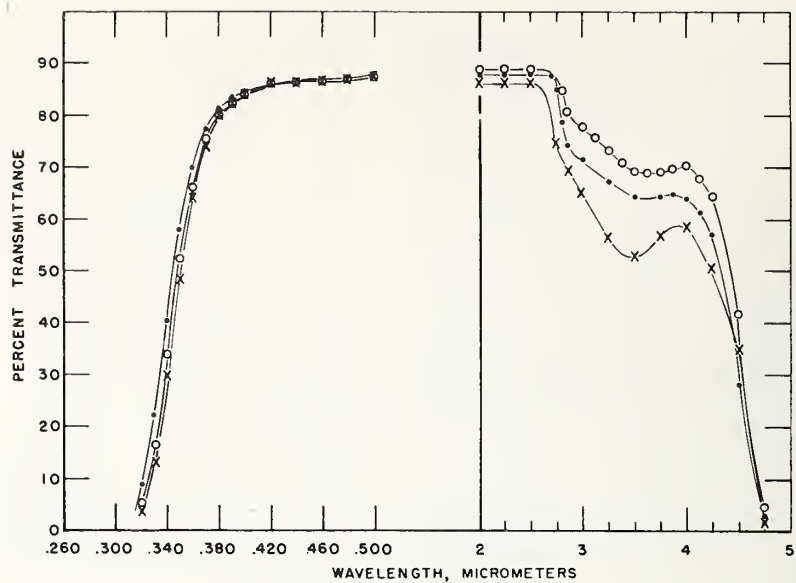


FIGURE 23. Spectral transmittance of 2-mm thickness of glasses containing 7 mol percent of Ta_2O_5 . ● F584, × F615, ○ F591.

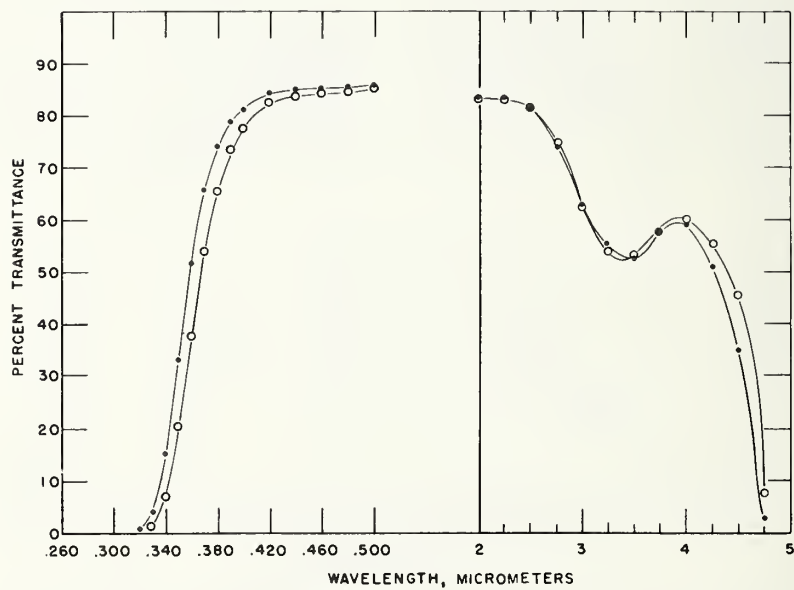


FIGURE 24. Spectral transmittance of 2-mm thickness of glasses containing 10 mol percent of Ta_2O_5 . ● F616, ○ F617.

TABLE 5. Ternary BaO-ZnO-SiO₂ compositions

Melt	Composition			n_c	n_D	n_F	ν	Liquidus Temp. °C	Sag Point °C	Coef. of Thermal exp. $\times 10^6$	Remarks
	BaO Mol %	ZnO Mol %	SiO ₂ Mol %								
F829	40	6	54	1.67453	1.67848	1.68817	49.7	1345	810		Some devit. Some devit. Clear glass. Devit in mold.
F830	40	10	50					1304	800		
F831	40	14	46					1288	800		
F832	40	18	42					1387			
F850	39	3	58					1407	766		Some devit. Some devit.
F847	37	3	60					1395	785		
F828	36	6	58					1341	800		
F786	36	10	54					1268	765		
F787	36	14	50	1.63224 1.65006 1.66165 1.67210	1.63568 1.65371 1.66544 1.67605	1.64406 1.66261 1.67474 1.68574	53.8 52.1 50.8 49.6	1212	748	10.5	Clear glass. Clear glass. Clear glass. Clear glass. Devit in mold. Did not melt.
F788	36	18	46					1281			
F833	36	22	42					> 1414			
F834	36	26	38								
F848	35	3	62					1400	786		Some devit. Clear glass. Clear glass. Clear glass. Clear glass. Clear glass. Some devit.
F783	34	6	60					1329	728		
F760	34	10	56					1277			
F761	34	14	52					1193			
F764	34	16	50	1.64106 1.64960 1.65815 1.66512 1.66629	1.64461 1.65327 1.66192 1.66898 1.67017	1.65327 1.66222 1.67112 1.67841 1.67968	52.8 51.7 51.1 50.3 50.0	1167			
F762	34	18	48					1229			
F765	34	20	46					1221			
F785	34	22	44					1315			
F849	33	3	64	1.60761 1.65227 1.65849	1.61084 1.65598 1.66228	1.61862 1.66504 1.67151	55.5 51.4 50.9	1374	795		Clear glass. Clear glass. Clear glass. Devit in mold.
F784	32	16	52					1172	728		
F766	32	18	50					1152			
F835	32	26	42					1405			
F690	30		70					1400	764		Slight devit. Slight devit. Clear glass.
F691	30	2	68					1385	764		
F692	30	4	66					1350	764		

TABLE 5. Ternary BaO-ZnO-SiO₂ compositions — Continued

Melt	Composition			n_D	n_F	ν	Liquidus Temp. °C	Sag Point °C	Coef. of Thermal exp. $\times 10^6$	Remarks
	BaO Mol %	ZnO Mol %	SiO ₂ Mol %							
F693	30	6	64	1.61047	1.61369	55.3	1312	764		Clear glass.
F694	30	8	62	1.61841	1.62172	54.6	1298	764	9.2	Clear glass.
F695	30	10	60	1.62461	1.62800	54.0	1269	767		Clear glass.
F711	30	12	58	1.62890	1.63232	53.5	1224	762		Clear glass.
F712	30	14	56	1.63785	1.64141	52.7	1193	760		Clear glass.
F713	30	16	54	1.64489	1.64852	52.0	1142	760		Clear glass.
F714	30	18	52	1.65060	1.65735	51.5	1110	768		Clear glass.
F715	30	20	50	1.65650	1.66330	50.8	1170	768		Clear glass.
F722	30	24	46	1.66957	1.66028	49.6	1285	750		Clear glass.
F758	30	28	42		1.67352		> 1425			Devit in mold.
F767	30	30	40		1.68316		> 1406			Devit in mold.
F696	28	2	70	1.59088	1.59392	56.8	1355	769	8.6	Clear glass.
F699	28	4	68				1335	760		Clear glass.
F700	28	6	66				1318	760		Striated.
F701	28	8	64	1.60711	1.61035	55.2	1290	769		Clear glass.
F702	28	10	62	1.61549	1.61880	54.6	1278	767		Clear glass.
F703	28	12	60	1.62199	1.62540	53.9	1220	769	9.2	Clear glass.
F717	28	14	58	1.63151	1.63501	52.8	1181	768		Clear glass.
F718	28	16	56	1.63674	1.64029	52.6	1171	750		Clear glass.
F719	28	18	54				1141	750		Clear glass.
F720	28	20	52	1.64842	1.65212	51.4	1165	750		Clear glass.
F723	28	24	48	1.66336	1.66725	50.0	1261	750	9.5	Clear glass.
F775	28	26	46	1.67040	1.67438	49.2	1306			Clear glass.
F776	28	28	44				> 1407			Devit in mold.
F836	28	30	42							Devit in mold.
F704	26	2	72	1.58630	1.58933	56.6	1333	802		Clear glass.
F705	26	4	70	1.59460	1.59772	56.0	1315	780		Clear glass.
F706	26	6	68	1.60183	1.60528	55.5	1300	775		Clear glass.
F707	26	8	66	1.60618	1.60941	55.2	1285	762		Clear glass.
F708	26	10	64	1.61447	1.61723	54.5	1255	767		Clear glass.
F709	26	12	62	1.62000	1.62581	53.6	1235	762		Clear glass.
F710	26	14	60	1.62336	1.63164	53.0	1199	762		Clear glass.
F716	26	16	58	1.63005	1.63354	52.5	1148	768		Clear glass.
F731	26	18	56	1.63488	1.64201		1089	763		Clear glass.
F721	26	20	54	1.64365	1.64705		1177	760		Clear glass.
					1.65617					

TABLE 5. Ternary BaO-ZnO-SiO₂ compositions — Continued

Melt	Composition			n_D	n_F	ν	Liquidus Temp. °C	Sag Point °C	Coef. of Thermal exp. $\times 10^6$	Remarks
	BaO Mol %	ZnO Mol %	SiO ₂ Mol %							
F724	26	24	50	1.65731	1.67044	50.4	1250	760	9.3	Clear glass.
F757	26	28	46	1.66964	1.68336	49.1	1325			Clear glass.
F789	26	30	44				1316	755		Considerable devit.
F725	24	2	74				> 1425	768		Opal glass.
F726	24	4	72				1408	763		Opal glass.
F698	24	6	70	1.58480	1.59519	56.6	1327	769		Clear glass.
F727	24	10	66	1.59904	1.60990	55.5	1228	763		Clear glass.
F728	24	14	62	1.61290	1.62426	54.2	1140	763		Clear glass.
F730	24	18	58	1.62586	1.63772	53.0	1102	760		Clear glass.
F745	24	20	56	1.63743	1.64977	52.0	1158	763		Clear glass.
F746	24	22	54	1.64219	1.65473	51.5	1201	750		Clear glass.
F753	24	24	52	1.64742	1.66017	51.0	1228	750		Clear glass.
F754	24	26	50	1.65830	1.67157	49.9	1274	743		Clear glass.
F756	24	28	48				1325	727		Slight devit.
F812	24	30	46				1327			Some devit.
F790	24	32	44							Devit in mold.
F732	20	10	70	1.59986	1.61084	54.9	1357	800		Opal glass.
F733	20	14	66				1217	763		Clear glass.
F734	20	18	62				1153	763		Clear glass.
F763	20	20	60	1.62306	1.63488	53.0	1125			Clear glass.
F735	20	22	58	1.61816	1.62985	53.2	1126	763		Clear glass.
F744	20	26	54				1217	740		Clear glass.
F755	20	28	52	1.64567	1.65849	50.7	1252	740		Clear glass.
F774	20	30	50	1.65172	1.66482	50.0	1274		7.9	Clear glass.
F791	20	32	48				1283	733		Clear glass.
F811	20	34	46				1340	727		Some devit.
F803	18	30	52	1.64598	1.65891	50.2	1298	755		Clear glass.
F806	18	34	48	1.66042	1.67400	48.9	1276	755		Clear glass.
F792	16	16	68							Opal glass.
F793	16	20	64				1336	755		Slight opal.
F794	16	24	60	1.61432	1.62604	52.7	1127		6.9	Clear glass.

TABLE 5. Ternary BaO-ZnO-SiO₂ compositions—Continued

Melt	Composition			n_D	n_F	ν	Liquidus Temp. °C	Sag Point °C	Coef. of Thermal exp. $\times 10^6$	Remarks
	BaO Mol %	ZnO Mol %	SiO ₂ Mol %							
F795	16	28	56	1.63832	1.64727	50.5	1162	738		Clear glass.
F808	16	30	54	1.65516	1.66454	49.5	1205	727		Clear glass.
F797	16	34	50				1259	728		Clear glass.
F810	16	38	46				1333			Some devit.
F845	14	22	64	1.61148	1.61966	53.0	> 1407	766		Opal glass.
F844	14	24	62				1257	766		Slight devit.
F838	14	26	60				1254	765		Slight devit.
F837	14	28	58				1283	765		Slight devit.
F816	14	30	56	1.62923	1.63789	51.4	1203	737		Clear glass.
F802	14	34	52	1.64675	1.65593	49.9	1260	727		Clear glass.
F805	14	38	48	1.65940	1.66906	48.5	1252	725		Clear glass.
F839	14	40	46	1.66826	1.67816	48.0	1326			Clear glass.
F841	12	30	58	1.62139	1.62989	51.8	1233			Slight devit.
F840	12	32	56	1.62677	1.63543	51.3	1245	745		Clear glass.
F809	12	34	54	1.63803	1.64699	50.4	1246	737	7.2	Clear glass.
F798	12	38	50	1.65292	1.66235	49.2	1304	738		Clear glass.
F842	12	40	48	1.65882	1.66847	48.4	1342	730		Clear glass.
F843	12	42	46	1.66930	1.67923	47.9	1402	715		Slight devit.
F817	10	34	56				1293	735		Slight opal.
F813	10	36	54	1.63671	1.64572	50.1	1307	727		Clear glass.
F801	10	38	52	1.64045	1.65348	49.4	1340	727		Clear glass.
F804	10	42	48	1.65416	1.66776	48.4	1390	735		Clear glass.
F799	8	42	50	1.64709	1.66047	48.7	1371	738	5.7	Clear glass.
F818	6	38	56				> 1412			Opal glass.
F814	6	40	54				> 1408			Opal glass.
F807	6	42	52				1403	735		Clear glass.
F815	6	46	48	1.63757	1.65066	49.0	1407	727		Considerable devit.
F800	4	46	50				> 1425			Devit in mold.
F846	4	44	52				> 1407			Devit in mold.

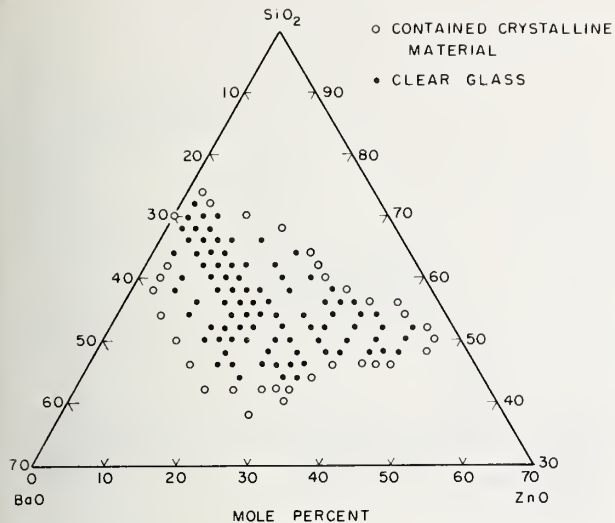
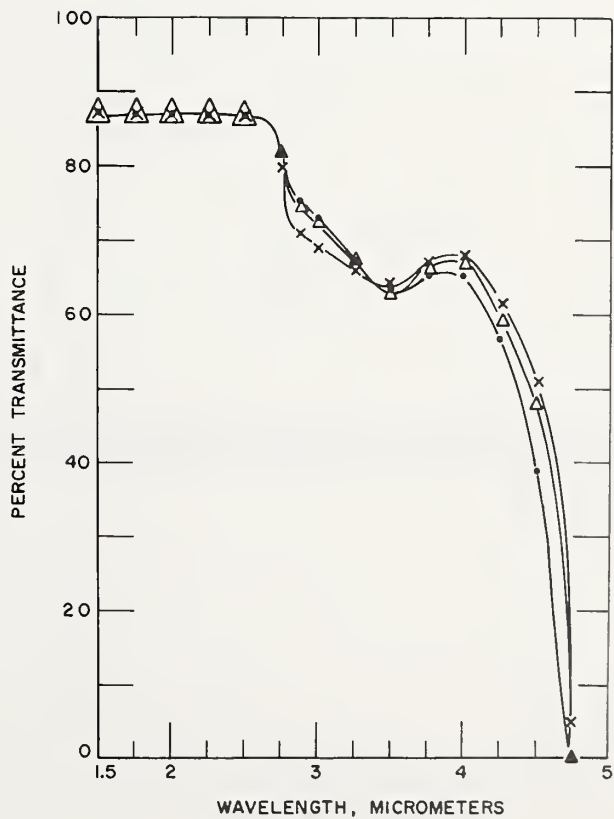


FIGURE 25. Compositions studied in the system BaO-ZnO-SiO_2 .

FIGURE 26. Spectral transmittance of 2-mm thickness of glasses containing 36 mol percent of BaO . ● F786, Δ F787, \times F788.



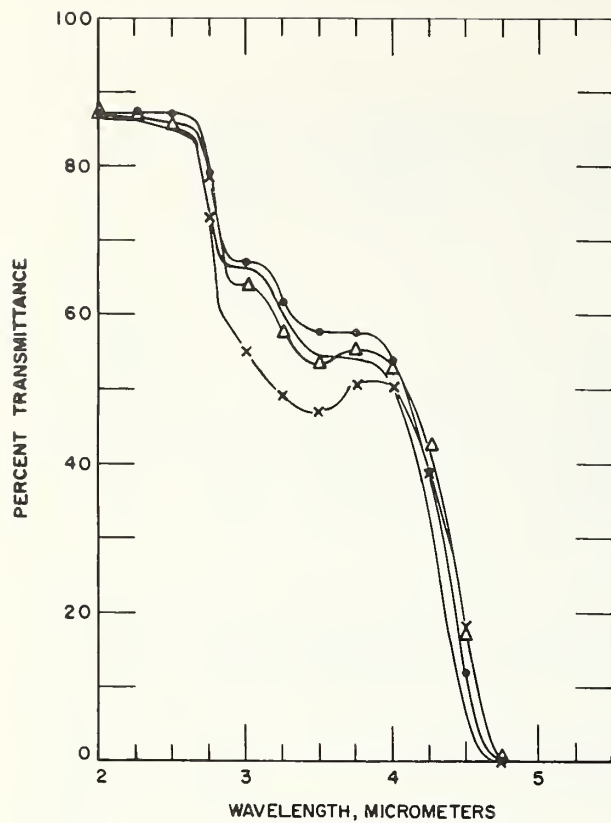


FIGURE 27. Spectral transmittance of 2-mm thickness of glasses containing 30 mol percent of BaO. — F690, ● F692, Δ F694, × F711.



FIGURE 28. Spectral transmittance of 2-mm thickness of glasses containing 26 mol percent of BaO. × F705, ● F707, Δ F709, — F716.

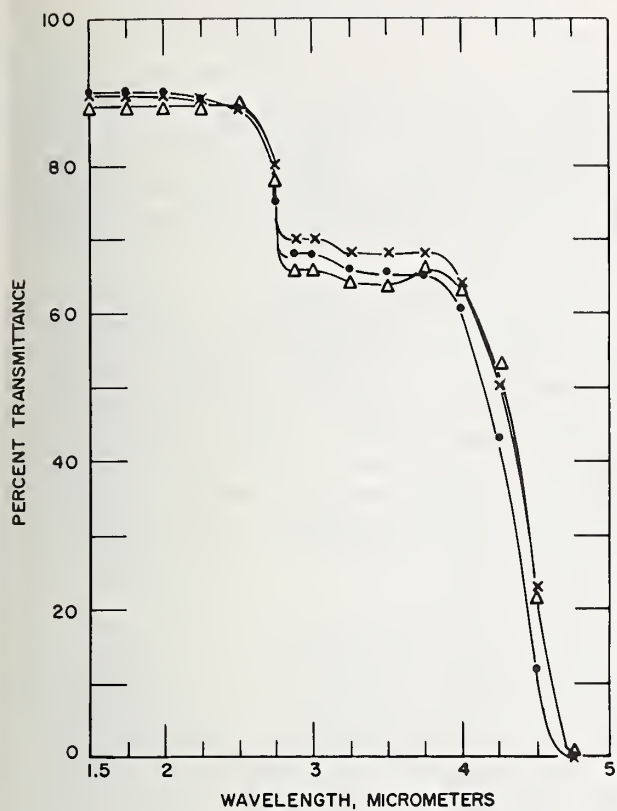
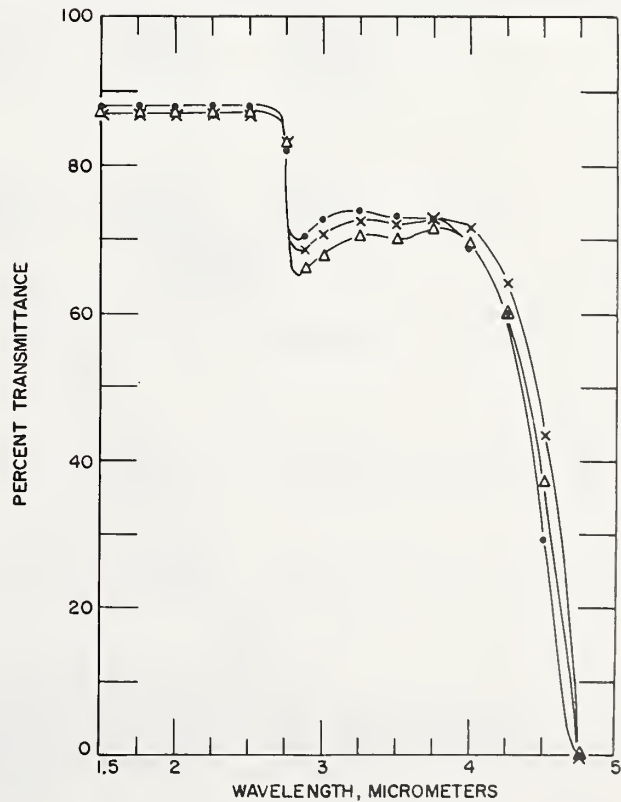


FIGURE 29. Spectral transmittance of 2-mm thickness of glasses containing 20 mol percent of BaO. ●F733, △F763, ×F735.

FIGURE 30. Spectral transmittance of 2-mm thickness of glasses containing 14 mol percent of BaO. ●F816, △F802, ×F805.



3.5. The BaO-Nb₂O₅-SiO₂ System

Nb₂O₅, when used as a component of glass, imparts relatively high values of refractive index along with high dispersion, or low ν . The glass-forming region of the BaO-Nb₂O₅-SiO₂ system was determined. Information on the binary sides, BaO-SiO₂ [8], BaO-Nb₂O₅ [16], and Nb₂O₅-SiO₂ [17], is available, but the ternary system has not been worked out.

The region of glass formation in the system is shown in the triangular diagram in figure 32, and the compositions melted and their measured properties are listed in table 6. Except for the 2 and 6 mol percent glasses, most of the melts had liquidus temperatures below 1300 °C. A minimum value of 1152 °C was found for one glass in the 14-mol-percent Nb₂O₅ series. Glasses were formed to remarkably low SiO₂ contents, as may be seen from the table and from figure 32. Glass F1466 contained 38-mol-percent SiO₂.

The refractive index, n_D , ranged from 1.615 to 1.902 with ν from 51.7 to 27.6.

The transmittance curves for 2 mm thicknesses of the glasses from the 2, 6, 10, 14, 18, and 22 mol percent Nb₂O₅ series are shown in figures 33 to 38, respectively. As the Nb₂O₅ content of the glasses increase the minimum in transmittance in the 2.75 to 4 μ m region increases. This evidently is related to the (OH)⁻ content of the glasses and to the manner in which (OH)⁻ is bound, but no general explanation of this behavior is readily seen.

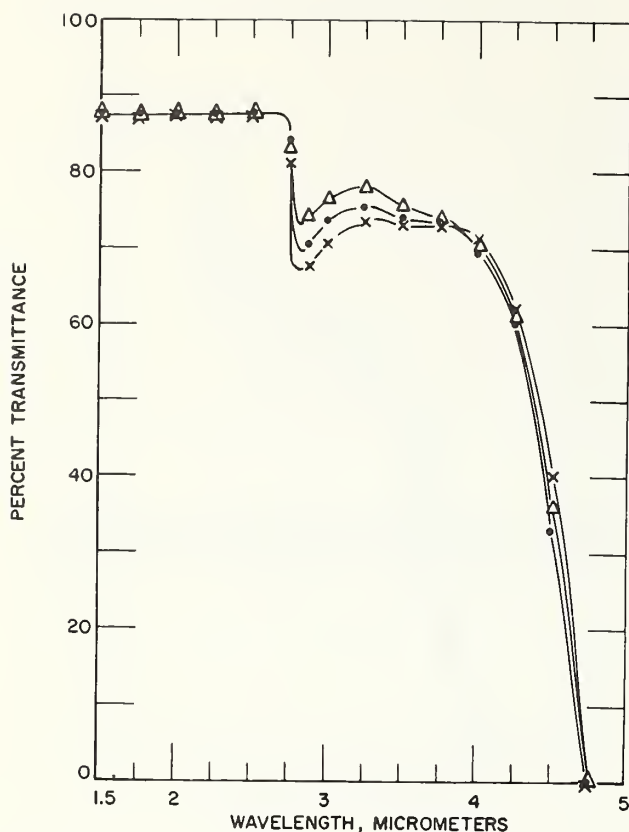


FIGURE 31. Spectral transmittance of 2-mm thickness of glasses containing 10 mol percent of BaO. ● F813, △ F801, × F804.

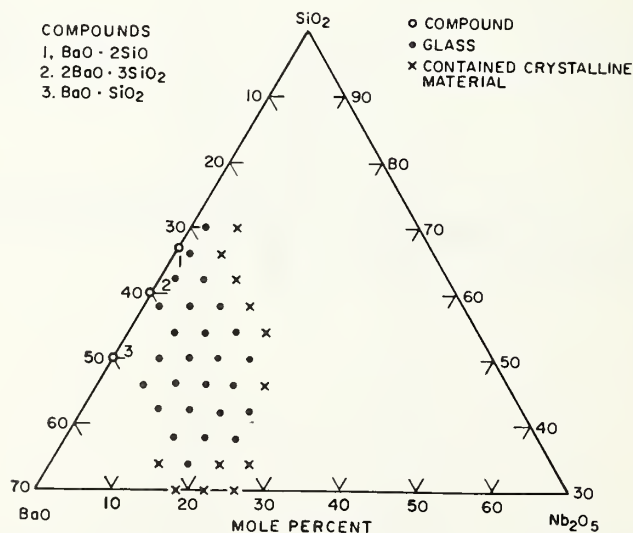


FIGURE 32. Compositions studied in the system BaO-Nb₂O₅-SiO₂.

TABLE 6. Ternary BaO-Nb₂O₅-SiO₂ compositions

Melt No.	Compositions				n_c	n_D	n_F	ν	Sag Point °C	Liquidus Temp. °C	Remarks
	SiO ₂ Mol %	BaO Mol %	Nb ₂ O ₅ Mol %								
F1431	70	28	2		1.61152	1.61497	1.62341	51.7	812	1348	Seedy glass.
F1432	66	32	2		1.63111	1.63471	1.64352	51.1	818	1343	Clear glass.
F1433	62	36	2		1.64421	1.64794	1.65704	50.5	809	1380	Do.
F1434	58	40	2		1.66006	1.66394	1.67345	49.6	822	1394	Do.
F1435	70	24	6								Devit in mold.
F1436	66	28	6								Do.
F1437	62	32	6		1.68287	1.68738	1.69856	43.8	819	1339	Clear glass.
F1438	58	36	6		1.69921	1.70391	1.71558	43.0	813	1331	Do.
F1439	54	40	6		1.71062	1.71543	1.72739	42.7	850	1336	Do.
F1445	50	44	6		1.72775	1.73290	1.74573	40.8	832	1274	Do.
F1486	46	48	6								Devit in mold.
F1441	62	28	10								Devit in mold.
F1442	58	32	10		1.73419	1.73977	1.75373	37.9	835	1212	Clear glass.
F1443	54	36	10		1.74802	1.75372	1.76803	37.7	827	1244	Do.
F1444	50	40	10		1.75390	1.75959	1.77385	38.1	819	1246	Do.
F1446	46	44	10		1.76825	1.77413	1.78884	37.6	868	1226	Do.
F1456	42	48	10						843	1234	Opal during anneal.
F1447	58	28	14								Devit in mold.
F1448	54	32	14		1.78176	1.78844	1.80532	33.5	1273	1273	Clear glass.
F1449	50	36	14		1.79500	1.80176	1.81887	33.6	853	1250	Do.
F1450	46	40	14		1.80584	1.81269	1.83002	33.6	862	1191	Do.
F1451	42	44	14		1.81450	1.82140	1.83888	33.7	837	1152	Do.
F1457	38	48	14		1.82084	1.82777	1.84529	33.8	850	1242	Opal on cooling.
F1488	34	52	14								Opal on cooling.
F1458	54	28	18								Devit in mold.
F1459	50	32	18		1.82988	1.83792	1.85805	29.8	862	1295	Clear glass.
F1460	46	36	18		1.84130	1.84922	1.86945	30.2	836	1240	Clear yellowish glass.
F1461	42	40	18		1.84890	1.85680	1.87702	30.5	833	1247	Do.
F1462	38	44	18		1.85714	1.86508	1.88533	30.7	856	1203	Do.
F1463	34	48	18		1.86176	1.86967	1.88983	31.0	866	1203	Do.
F1489	30	52	18							1269	Opal on cooling.
F1464	46	32	22								Devit in mold.
F1465	42	36	22		1.88213	1.89116	1.91444	27.6	872	1306	Clear yellowish glass.
F1466	38	40	22		1.89258	1.90166	1.92498	27.8	862	1274	Do.
F1490	34	44	22						887	1286	Devit streaks on cooling.
F1491	30	48	22							1262	Do.
F1492	34	40	26						887		Devit streak & seedy.
F1493	30	44	26								Devit streaks on cooling.

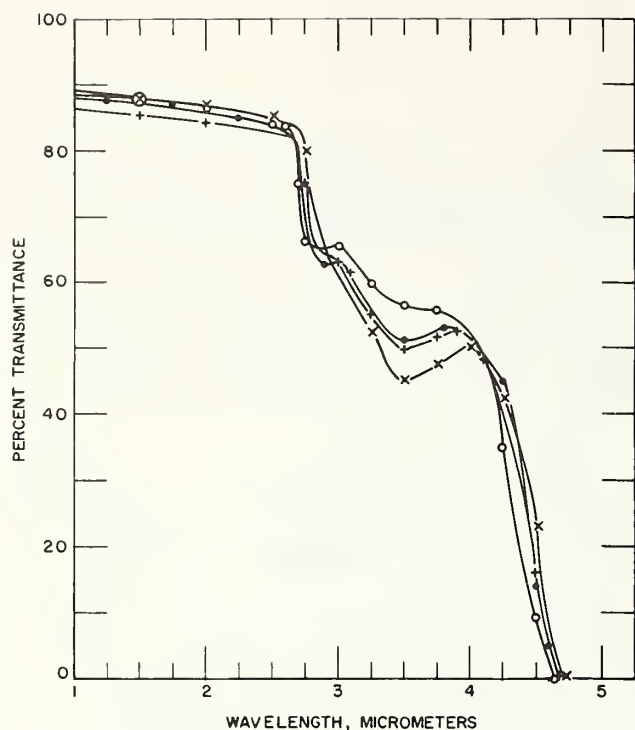


FIGURE 33. Spectral transmittance of 2-mm thickness of glasses containing 2 mol percent of Nb_2O_5 . \circ F1431, \bullet F1432, $+$ F1433, \times F1434.

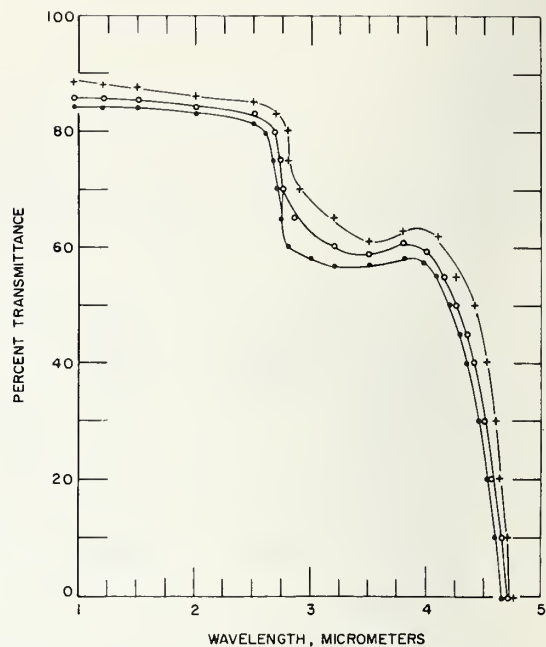


FIGURE 35. Spectral transmittance of 2-mm thickness of glasses containing 10 mol percent of Nb_2O_5 . \bullet F1442, \circ F1443, $+$ F1444.

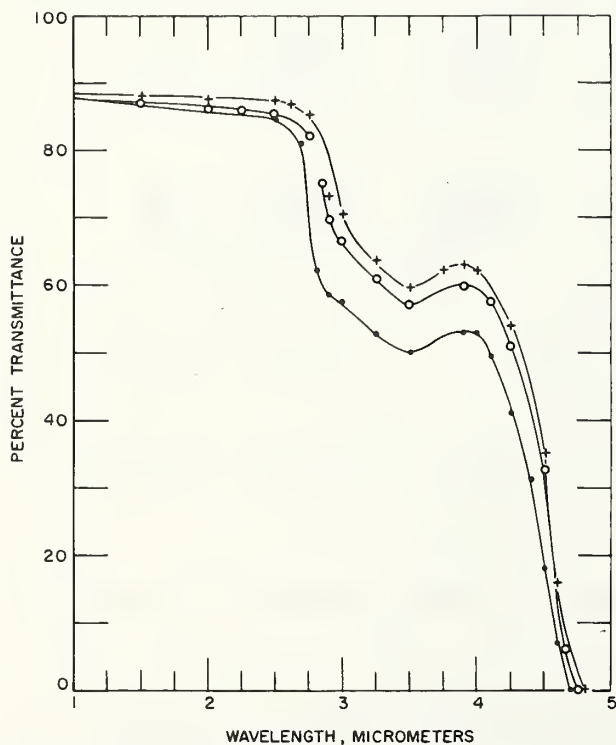


FIGURE 34. Spectral transmittance of 2-mm thickness of glasses containing 6 mol percent of Nb_2O_5 . \bullet F1437, \circ F1438, $+$ F1439.

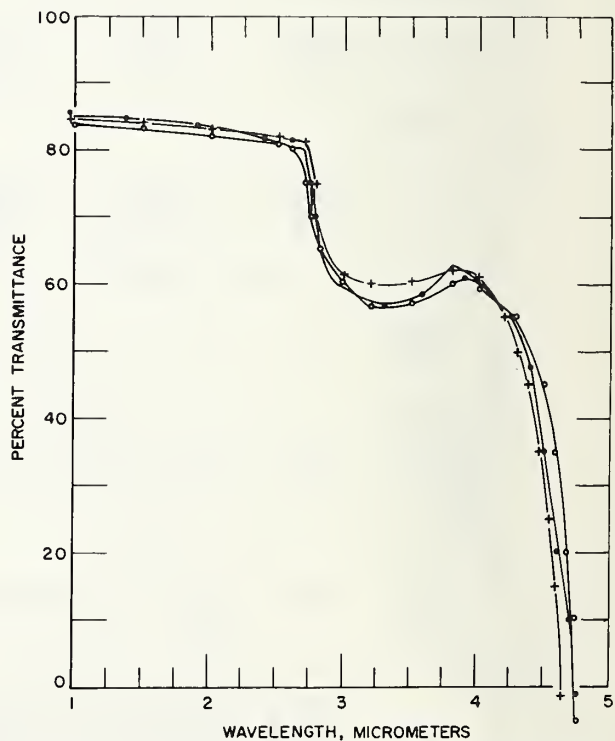


FIGURE 36. Spectral transmittance of 2-mm thickness of glasses containing 14 mol percent of Nb_2O_5 . $+$ F1448, \bullet F1449, \circ F1451.

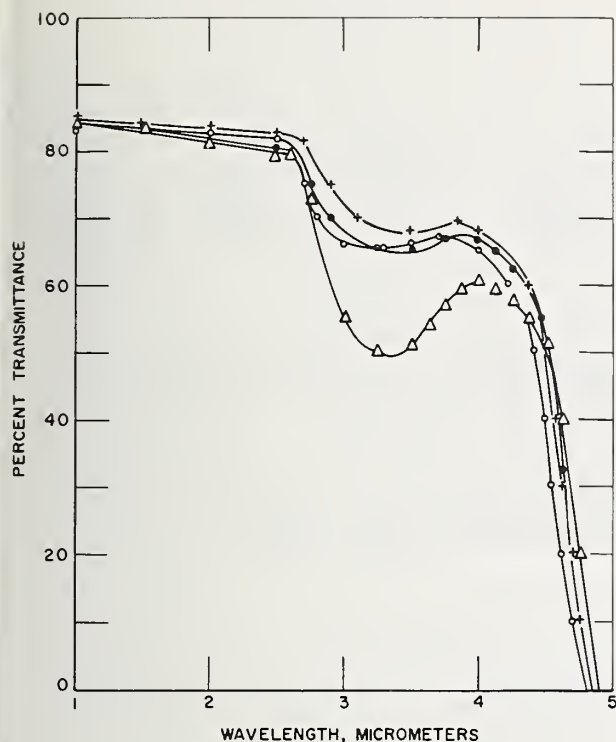


FIGURE 37. Spectral transmittance of 2-mm thickness of glasses containing 18 mol percent of Nb_2O_5 . \circ F1460, + F1461, \bullet F1462, \triangle F1463.

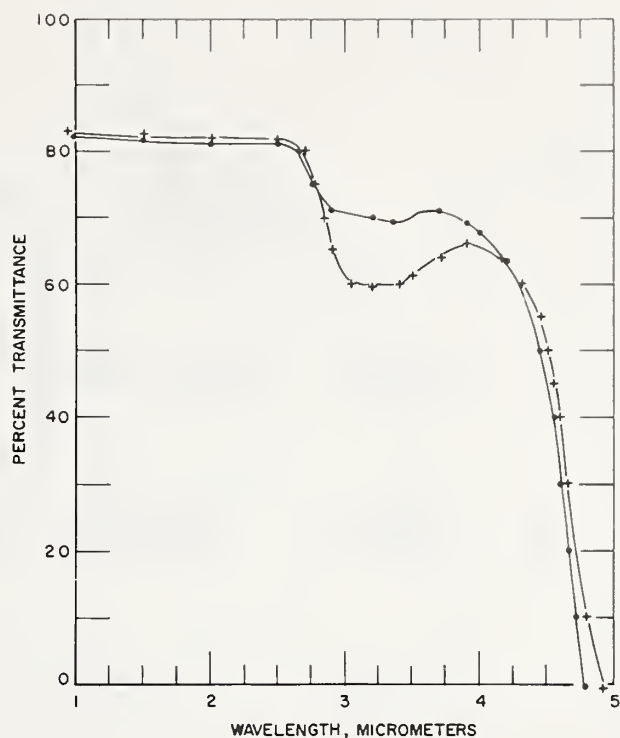


FIGURE 38. Spectral transmittance of 2-mm thickness of glasses containing 22 mol percent of Nb_2O_5 . \bullet F1465, + F1466.

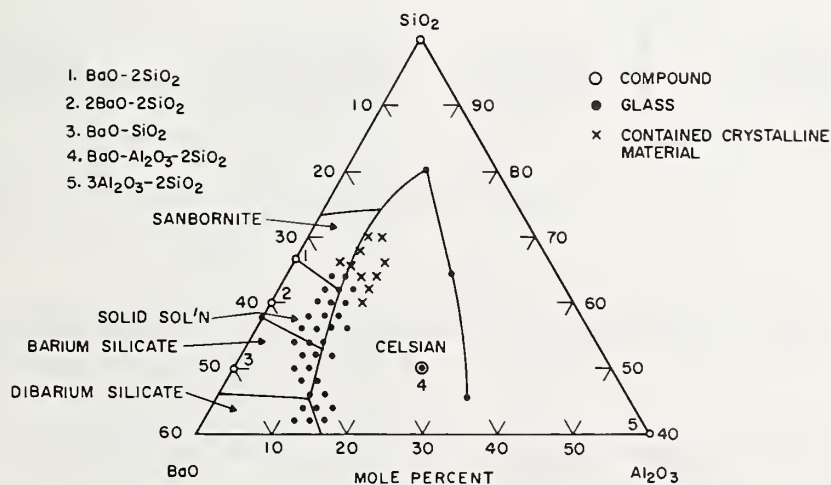


FIGURE 39. Compositions studied in the system $\text{BaO}-\text{Al}_2\text{O}_3-\text{SiO}_2$ and approximate phase boundaries.

TABLE 7. Ternary BaO-Al₂O₃-SiO₂ compositions

Melt No.	Compositions			n_c	n_D	n_F	ν	Liquidus Temp. °C	Sag Point °C	Remarks
	SiO ₂ Mol %	BaO Mol %	Al ₂ O ₃ Mol %							
F1170	66	28	6	1.60438	1.60758	1.61537	55.3	1208	857	Seedy.
F1169	64	30	6	1.60887	1.61207	1.61991	55.5	1268	857	
F1168	62	32	6	1.61158	1.61483	1.62264	55.6	1286	840	
F1167	60	34	6	1.62514	1.62862	1.63672	54.3	1277	832	
F1166	58	36	6	1.62831	1.63170	1.63993	54.3	1263	832	
F1165	56	38	6	1.63238	1.63586	1.64415	54.0	1290	825	
F1164	54	40	6							
F1119	70	22	8							Seedy.
F1158	68	24	8						874	Do.
F1159	66	26	8	1.59445	1.59760	1.60501	56.6	1162	874	Do.
F1148	64	28	8					1166	853	Striated.
F1145	62	30	9					1205	840	
F1124	60	32	8					1177	833	Impossible to measure index.
F1131	58	34	8	1.61694	1.62023	1.62827	54.8	1232	838	
F1132	56	36	8	1.62142	1.62473	1.63280	54.9	1176	838	
F1133	54	38	8	1.62491	1.62822	1.63626	55.4	1247	838	Striated.
F1146	52	40	8	1.63133	1.63475	1.64309	54.0	1305	840	
F1147	50	42	8	1.63861	1.64207	1.65063	53.4		848	
F1121	70	20	10					1332		Seedy.
F1153	64	26	10					1368		Do.
F1143	62	28	10	1.59091	1.59397	1.60132	57.0	1377	827	Striated.
F1123	60	30	10	1.59885	1.60200	1.60942	57.0	1412	830	Seedy.
F1128	58	32	10	1.60452	1.60770	1.61535	56.1	1368	833	Striated.
F1129	56	34	10	1.61284	1.61612	1.62396	55.4	1355	833	Striated.
F1130	54	36	10	1.61956	1.62289	1.63094	54.7	1367	830	Striated.
F1144	52	38	10	1.62786	1.63127	1.63952	54.2	1347	840	
F1154	50	40	10	1.62626	1.62964	1.63784	54.4	1292	850	
F1157	48	42	10	1.63339	1.63684	1.64523	53.8		857	
F1161	66	22	12					>1404		Seedy.
F1162	64	24	12					>1411		Do.
F1163	62	26	12					>1411		Do.
F1122	60	28	12					>1425	833	Do.
F1195	56	32	12							
F1196	52	36	12							
F1197	48	40	12	1.62024	1.62357	1.63163	54.7	1337		
F1198	46	42	12	1.63315	1.63660	1.64501	53.7	>1445	872	Striated.
F1210	44	44	12	1.64036	1.64390	1.65254	52.9	1379	879	Striated.
F1211	42	46	12	1.64614	1.64972	1.65852	52.5		898	Striated.
F1199	46	40	14	1.65313	1.65685	1.66591	51.4		899	Striated.
F1200	44	42	14	1.63264	1.63611	1.64452	53.6		885	
F1209	42	44	14	1.64402	1.64765	1.65635	52.5		892	
				1.65000	1.65365	1.66263	51.7		898	Striated.
F1207	44	40	16	1.63727	1.64080	1.64937	53.0		895	Striated.
F1208	42	42	16	1.64329	1.64689	1.65565	52.4			Striated.

3.6. The BaO-Al₂O₃-SiO₂ System

Alumina is widely used as a component of glass. Morey [18] states that "alumina in small quantity is a frequent constituent of glass. It gives greater chemical durability, lower coefficient of expansion, and greater freedom from devitrification." It has long been known that small amounts of Al₂O₃ improved the flame working properties of thermometer glass [19].

Aluminate glasses [20, 21] have been of interest because of their improved infrared transmittance as compared to most silicate glasses. An area of glass formation in the CaO-Al₂O₃ system is the basis for these glasses. Aluminosilicate glasses [22] containing 20 to 40 percent Al₂O₃, have high softening temperatures, relatively low thermal expansion coefficients, and high values of hardness. They have been used for lamp envelopes, chemical combustion tubes and "top-of-stove" ware.

The ternary diagram for the BaO-Al₂O₃-SiO₂ system [23] has been published along with isofracts for the ternary glasses [24]. More recently Forster et al. [25] have made further studies in this ternary system and have revised the earlier diagram.

The compositions melted in this work are listed in table 7 along with the properties measured on the resulting glasses. The 10 mol percent Al₂O₃ series fall near the phase boundary between the ternary compound BaO · Al₂O₃ · 2SiO₂ and the binary barium silicates. This is illustrated in the ternary diagram shown in figure 39, where the compositions melted and the approximate location of the phase boundaries as determined by Foster et al. [25], and by Thomas [24] are plotted. The refractive index, n_D varied from 1.5940 to 1.6536 with ν in the range from 51.4 to 57.0.

The transmittance curves for 2-mm thicknesses of representative glasses from 6, 8, and 10 mol percent Al₂O₃ series are plotted in figures 40, 41, and 42, respectively. Again, as the Al₂O₃ content of the glasses increase the minimum in transmittance in the 2.75 to 4.0 μ m region moves to higher values. No general explanation of this behavior is readily evident other than that it is related to (OH)⁻ content of the glasses and the manner in which the (OH)⁻ is bound.

The thermal expansion of glass F1123 is shown in figure 43. The linear coefficient of thermal expansion over the temperature range from 100 to 600 °C is $8.1 \times 10^{-6}/^\circ\text{C}$ which is only slightly lower than ordinary window or plate glass. The deformation temperature is 797 °C which is considerably higher than most ordinary glasses.

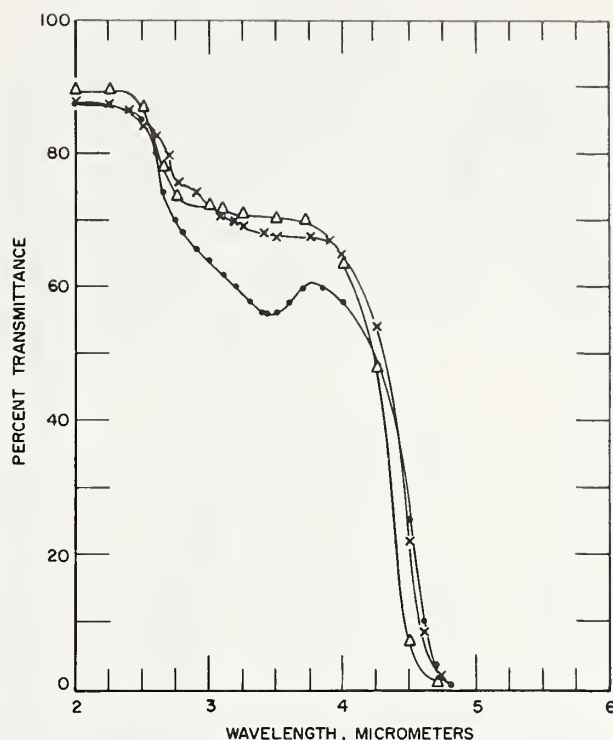


FIGURE 40. Spectral transmittance of 2-mm thickness of glasses containing 6 mol percent of Al₂O₃. ● F1164, × F1166, △ F1169.

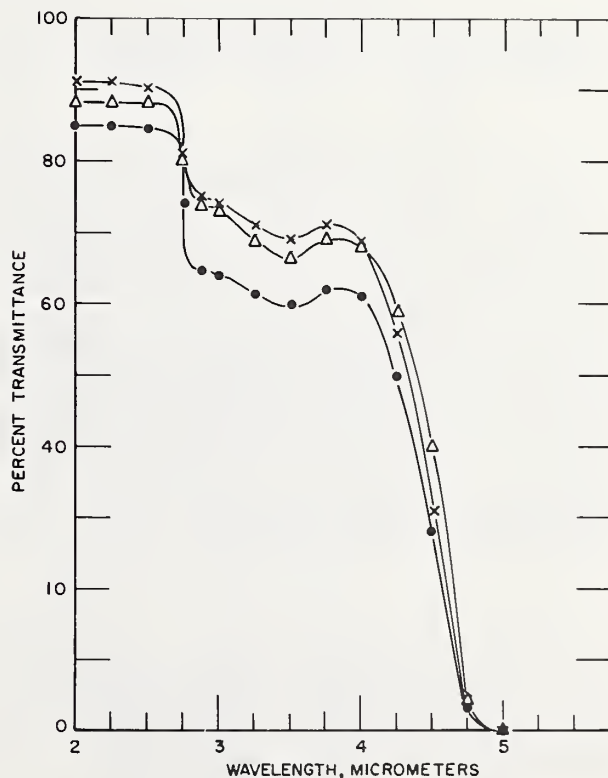


FIGURE 41. Spectral transmittance of 2-mm thickness of glasses containing 8 mol percent of Al₂O₃. ● F1124, × F1132, △ F1133.

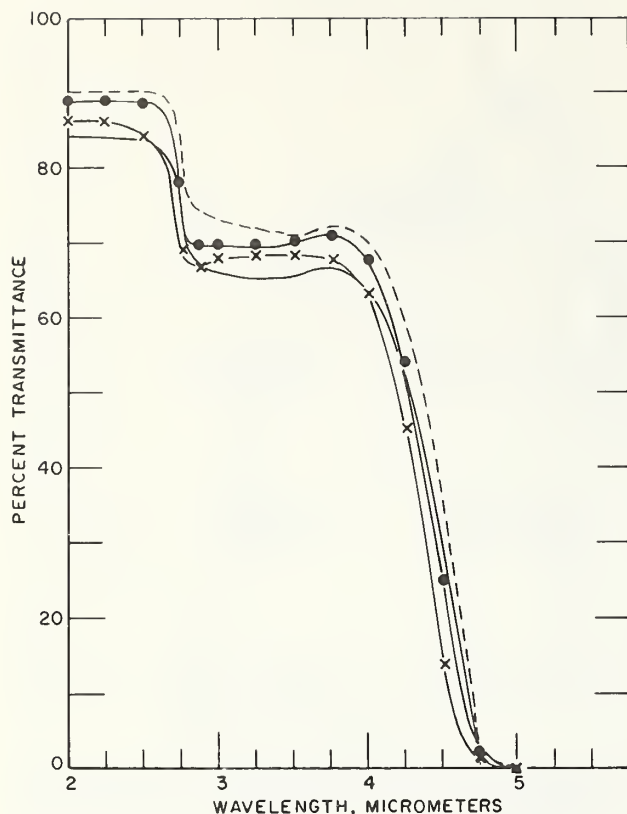


FIGURE 42. Spectral transmittance of 2-mm thickness of glasses containing 10 mol percent of Al_2O_3 . ● F1123, — F1129, --- F1130, × F1143.

4. Analytical Representation of Data

Composition-property data in the six ternary barium silicate glass systems have been quantitatively evaluated following the method of Babcock [3]. Data on refractive index and specific volume, in a number of silicate glass systems, were segregated into groups according to the composition ranges and areas covered by the known primary crystallization phase fields involved. The separate groups of data, one group for each primary phase field, were then subjected to least-squares computer analysis. The program called for determining the role of each oxide in linear equations of the form

$$\text{Glass Property} = A \text{ SiO}_2 + B \text{ CaO} + C \text{ Na}_2\text{O} + \dots$$

A , B , and C are numerical constants characteristic of the respective oxides and amounts of oxides are expressed in mole fractions. The fidelity with which the equations represent the measured data is indicated by the computerized standard error

$$\sqrt{\frac{\sum (\Delta P)^2}{N-1}}$$

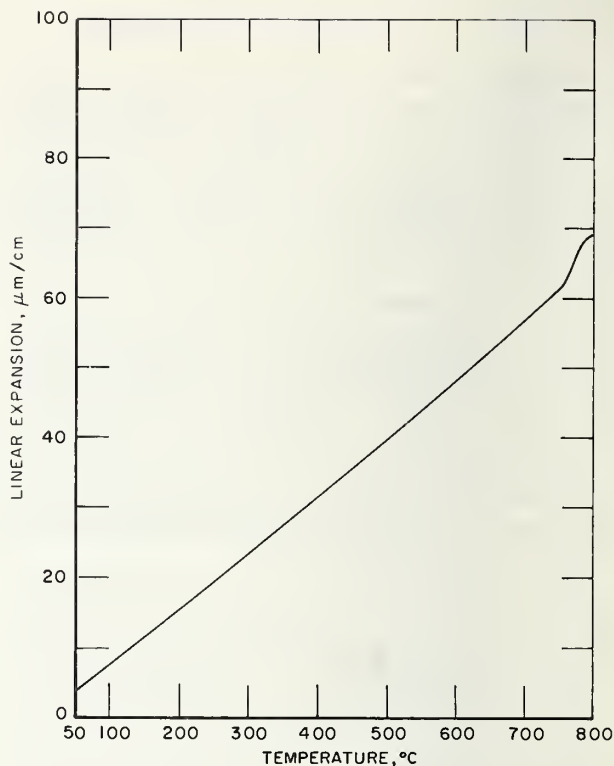


FIGURE 43. Thermal expansion of Glass F 1123 as determined by an interferometric method.

Linear coefficient of thermal expansion (100–600 °C) is $8.1 \times 10^{-6}/^\circ\text{C}$ and deformation temperature is 797 °C.

wherein ΔP is the difference between measured and calculated data and N equals the number of measurements.

This work [3] demonstrated that data on several hundred silicate glasses, measured by the National Bureau of Standards and the Geophysical Laboratory, Carnegie Institute of Washington, could be accurately represented to the fourth decimal place by such linear equations. This accuracy was good enough to permit calculation of phase boundaries and compositions of invariant points in binary and ternary silicate glass systems. Approximate phase diagrams were developed in this manner simply by using linear composition-property equations. It follows from this method that boundaries between primary phases are straight lines and that three such property planes may intersect in an invariant point for ternary systems. It must be emphasized that development of an approximate phase diagram in this manner is not meant to replace the well-established phase equilibrium methods of Gibbs [26], Morey [27], and others. This quantitative analytical method [3] has two important uses: (1) Formulation of glass compositions for specific property applications, (2) Furnishing first-approximation information on incomplete or nonexistent phase diagrams of silicate glass systems.

A modified procedure has been used for the ternary barium silicates since phase diagrams do not exist for most of these systems. The glasses have been segregated into groups within which the data can be quantitatively represented by linear equations. This procedure made it necessary to adopt an arbitrary criterion for the grouping of glasses. In terms of intended usage of the data and the precision of the measurements, it was decided that the standard error for refractive index for a given group be limited to 0.001. This criterion resulted in placing 71 percent of the glasses in groups which can be referred to here as "compatibility groups." The differences between measured and calculated values, of the other 29 percent, were 0.0020 or greater and were arbitrarily left out of the computerized groups. The interested reader will, of course, draw his own conclusions in this regard and use the measured data and computerized information to fit his own particular needs.

It is pointed out that refractive index, partial dispersions and specific volume are properties of the glasses, but that the ν -value, and its inverse, the dispersive power, are empirical ratios. These properties are linear functions of mole compositions, but the ν -values are not. Linear equations representing ν -values are only first approximations and are shown here for estimation purposes only.

It is also to be noted that the previous work [3] involved a larger number of glasses within groups than were available for the barium silicate glasses. The compositions were chemically analyzed while the barium silicate compositions are calculated from batch compositions. It is to be expected, therefore, that the placement of glasses in given groups and the boundaries between groups will be somewhat less definite in the case of the barium silicate glasses. However, the composition-property information on the barium silicates is quite good enough for the formulation of glasses. As a practical matter the refractive index of a glass depends on the composition, the homogeneity, and the annealing treatment. The determination of the refractive index is dependent upon the precision and accuracy of the measurement process and the environmental conditions of measurement. Unfortunately, annealing procedures cannot be specified quantitatively, and depending on the glass composition in question, may cause differences in the third decimal place in refractive index. To achieve greater precision, say in the fourth or fifth decimal places as in the case of commercial optical glasses, it is necessary to pay much closer attention to all the factors influencing refractive index.

Detailed information on analytical representation of data in the barium silicates is shown in the following sections. Tables 8 to 13 give property-composition equations. Figures 44 to 51 are graphical plots of the derived composition-property relations.

4.1. The BaO-TiO₂-SiO₂ System

Table 8 shows equations relating compositions and properties of glasses in the two compatibility groups in this system. Equations for the partial dispersions are obtained simply by taking differences between the respective refractive index equations. A given partial dispersion may be calculated either by using the partial dispersion oxide factors or by calculating each refractive index and taking differences between the two. The same value will be obtained in the two cases. Calculated values of ν are only first approximations.

TABLE 8. BaO-TiO₂-SiO₂ glasses

Glass Property = A SiO₂ + B TiO₂ + C BaO

Property	<i>A</i>	<i>B</i>	<i>C</i>	Std. Error
Group I Glasses				
n_C	1.47915	2.27530	1.84290	0.00066
n_D	1.48163	2.29497	1.84628	.00062
n_F	1.48594	2.34396	1.85834	.00070
$n_F - n_D$	0.00431	0.04899	0.01206	
$n_D - n_C$.00248	.01967	.00338	
$n_F - n_C$.00679	.06866	.01544	
ν	60.06	-43.03	41.56	.4418
Volume	0.36089	0.23177	0.08893	.00078
Average of differences between measured and calculated densities = 0.096				
Group II Glasses				
n_C	1.48429	2.32814	1.79030	0.00116
n_D	1.48553	2.35228	1.79234	.00119
n_F	1.48783	2.41798	1.79543	.00127
$n_F - n_D$	0.00230	0.06570	0.00309	
$n_D - n_C$.00124	.02414	.00204	
$n_F - n_C$.00354	.08984	.00513	
ν	41.27	-10.73	49.93	0.1633
Volume	0.34946	0.25306	0.09806	.00027
Average of differences between measured and calculated densities = 0.003				

Figure 44 shows compositions of glasses used in the two computerized groups. The position of the boundary between the two groups, shown as a broken line, was obtained by solving the following equations simultaneously

$$\begin{aligned} \text{I } n_D &= 1.48163 \text{ SiO}_2 + 2.29497 \text{ TiO}_2 + 1.84628 \text{ BaO} \\ \text{II } n_D &= 1.48553 \text{ SiO}_2 + 2.35228 \text{ TiO}_2 + 1.79234 \text{ BaO} \\ \text{SiO}_2 + \text{TiO}_2 + \text{BaO} &= 1 \end{aligned}$$

Solutions and calculation checks are as follows

SiO ₂	0.35	SiO ₂	0.55
TiO ₂	.30	TiO ₂	.20
BaO	.35	BaO	.25
n_D (I)	1.8533		1.7354
n_D (II)	1.8529		1.7356

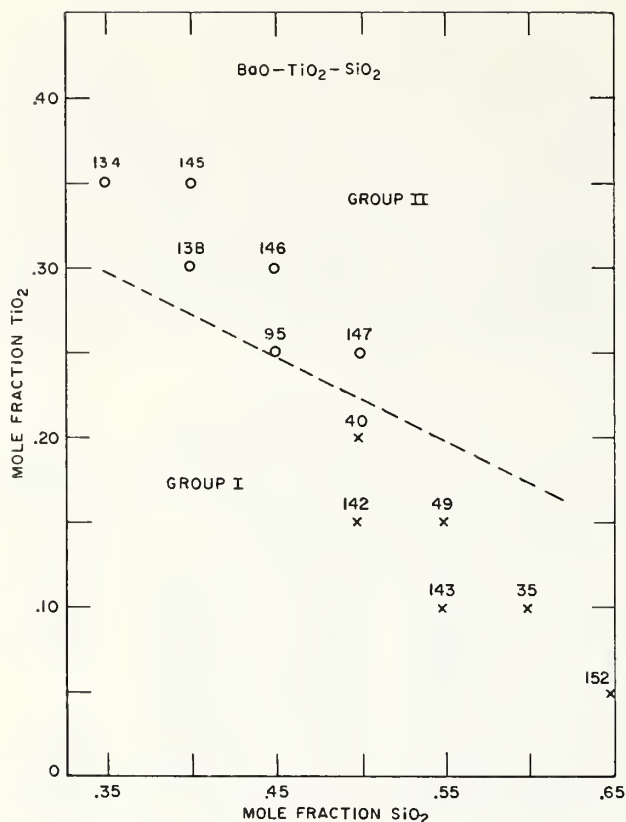


FIGURE 44. Compositional plot showing the groups into which glasses in the BaO-TiO₂-SiO₂ system were divided by computer evaluation of property data.

Numbers of glasses in each group are those from earlier composition tables with F omitted.

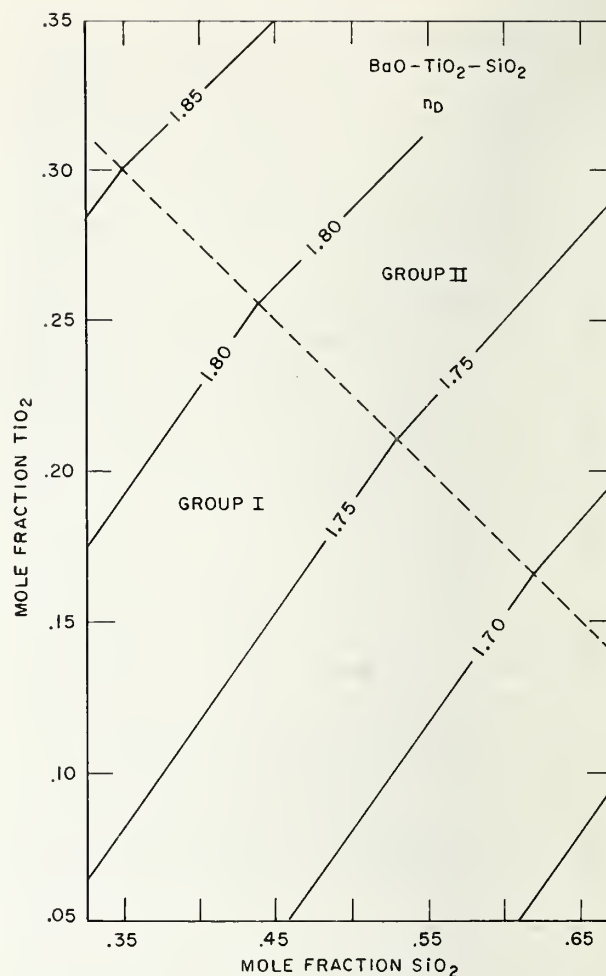


FIGURE 45. Isofracts in the BaO-TiO₂-SiO₂ system.

The averages of differences between measured and calculated densities (reciprocals of the specific volumes) are shown in the tables.

Representation of the data in terms of linear equations permits arranging the information in a number of ways. Figure 45, for example, shows lines of equal n_D in a SiO₂-TiO₂ plot. It will be noted that the equal property lines are continuous across the boundary between the two groups. Similar plots can be made of equal values of partial dispersions and specific volume. Plots showing lines of equal density can be made, but they will

not be quite linear. Figure 46 shows lines of equal ν in a SiO₂-TiO₂ plot. As previously mentioned, ν is an empirical ratio and the lines of equal value are not continuous across the boundary.

Reference to partial phase diagram information by Rase and Roy [6] and by Cleek and Hamilton [4] suggests that glasses in Group I may lie in the BaO · 2SiO₂ phase field and those in Group II may lie in the BaO · TiO₂ · SiO₂ phase field.

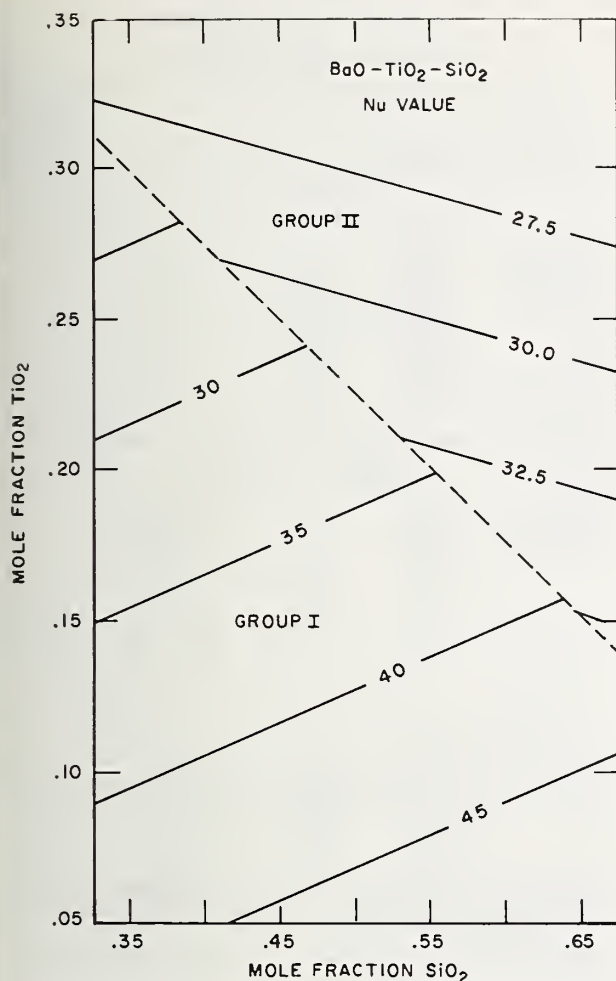


FIGURE 46. Lines of constant ν in the BaO-TiO₂-SiO₂ system.

4.2. The BaO-La₂O₃-SiO₂ System

Table 9 shows equations representing data in the two groups of glasses in this system. It will be noted that La₂O₃ has negative volume factors in both groups. The volume equations represent the density data quite closely.

Figure 47 shows compositions of glasses used in the computerized groups. Information on this system does not permit calculating the exact location of the broken line separating the two groups. It is drawn roughly to denote the separation. That glass F549 is in Group I and glass F530 in Group II is verified by the following differences between measured and calculated n_D when equations for the two groups are used

	Group I	Group II
F530	0.0023	0.0002
F549	.0004	.0039

TABLE 9. BaO-La₂O₃-SiO₂ glasses

Glass property = $A \text{ SiO}_2 + B \text{ La}_2\text{O}_3 + C \text{ BaO}$

Property	A	B	C	Std. Error
Group I Glasses				
n_C	1.48825	2.51281	1.83983	0.00068
n_D	1.49036	2.52380	1.84518	.00068
n_F	1.49538	2.55158	1.85810	.00070
$n_F - n_D$	0.00502	0.02778	0.01292	
$n_D - n_C$.00211	.01099	.00535	
$n_F - n_C$.00713	.03877	.01827	
ν	63.00	6.90	41.88	0.0913
Volume	0.35428	-0.17875	0.10807	.00076
Average of differences between measured and calculated densities = 0.009				
Group II Glasses				
n_C	1.51660	2.46619	1.79980	0.00037
n_D	1.51872	2.47735	1.80510	.00039
n_F	1.52372	2.50559	1.81819	.00039
$n_F - n_D$	0.00500	0.02824	0.01309	
$n_D - n_C$.00212	.01116	.00530	
$n_F - n_C$.00712	.03940	.01839	
ν	63.54	5.35	40.78	0.0965
Volume	0.32645	-0.10865	0.14791	.00030
Average of differences between measured and calculated densities = 0.005				

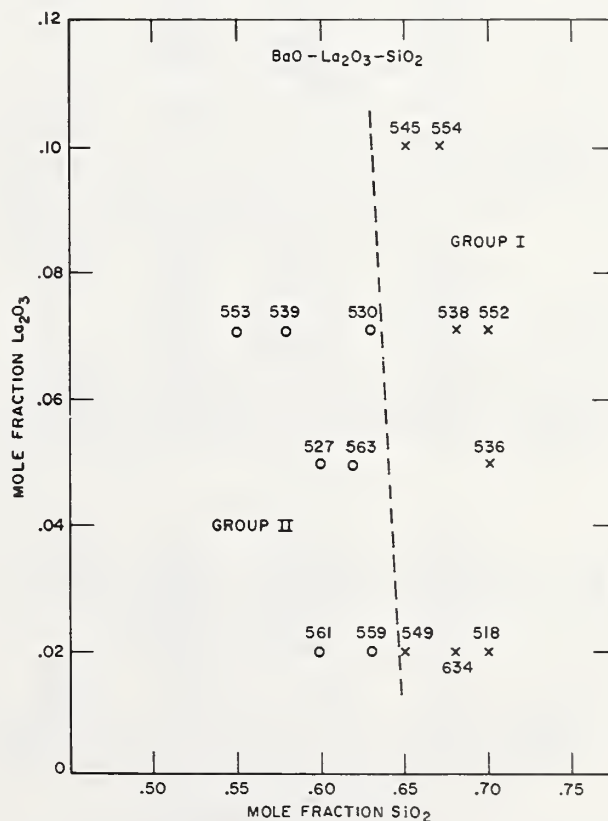


FIGURE 47. Compositional plot showing the groups into which glasses in the BaO-La₂O₃-SiO₂ system were divided by computer evaluation of property data.

Numbers of glasses in each group are those from earlier composition tables with Omitted.

4.3. The BaO-Ta₂O₅-SiO₂ System

Table 10 shows equations representing data in the three groups in this system. It will be noted that Ta₂O₅ has negative ν in all groups and negative volume factors in groups I and II.

Figure 48 shows compositions of glasses used in the computerized groups. The data are not sufficient to allow calculation of the boundaries between the three groups. The broken lines roughly indicate the separations. Calculation of n_D for the four glasses near boundaries, F588, F534, F592, and F542 indicates that the glasses have been correctly grouped. The following indicates differences between measured and calculated n_D using the indicated equations:

TABLE 10. BaO-Ta₂O₅-SiO₂ glasses

Glass property = $A \text{ SiO}_2 + B \text{ Ta}_2\text{O}_5 + C \text{ BaO}$

Glass Property	A	B	C	Std. Error
Group I Glasses				
n_C	1.43819	2.68156	1.95482	0.00028
n_D	1.43974	2.70166	1.96134	.00028
n_F	1.44331	2.75161	1.97761	.00028
$n_F - n_D$	0.00357	0.04995	0.01627	
$n_D - n_C$.00155	.02010	.00652	
$n_F - n_C$.00512	.07005	.02279	
ν	65.77	-96.27	34.13	0.2208
Volume	0.37394	-0.34930	0.06008	.00077
Average of differences between measured and calculated densities = 0.007				

Group II Glasses				
n_C	1.50395	2.48739	1.85520	0.00048
n_D	1.50627	2.50586	1.86048	.00048
n_F	1.51030	2.57296	1.87262	.00045
$n_F - n_D$	0.00463	0.06710	0.01214	
$n_D - n_C$.00172	.01847	.00528	
$n_F - n_C$.00635	.08557	.01742	
ν	59.09	-85.41	47.28	0.4249
Volume	0.31595	-0.16059	0.14165	.00071
Average of differences between measured and calculated densities = 0.010				

Group III Glasses				
n_C	1.65915	2.31775	1.69455	0.00003
n_D	1.66596	2.33911	1.69456	.00000
n_F	1.67132	2.36772	1.70992	.00004
$n_F - n_D$	0.00536	0.02861	0.01536	
$n_D - n_C$.00681	.02136	.00001	
$n_F - n_C$.01217	.04997	.01537	
ν	50.87	-12.64	46.87	0.2008
Volume	0.24761	0.02726	0.19721	.00009
Average of differences between measured and calculated densities = 0.002				

	Group I	Group II	Group III
F588	0.0001	0.0026	
F534	.0026	.0006	
F592		.0001	0.0014
F542		.0028	.0000

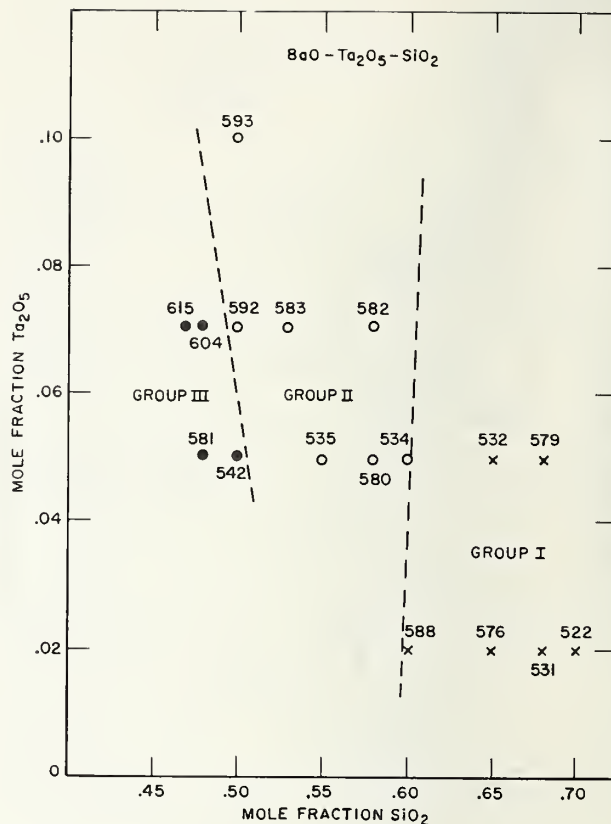


FIGURE 48. Compositional plot showing the groups into which glasses in the BaO-Ta₂O₅-SiO₂ system were divided by computer evaluation of property data.

Numbers of glasses in each group are those from earlier composition tables with F omitted.

4.4. The BaO-ZnO-SiO₂ System

Table 11 shows composition-property equations for glasses in the five groups in this system. This table identified glasses placed in the different groups. Figure 49 gives compositions of the 57 glasses used in the evaluations. The broken lines serve to separate the five groups. Exact composition locations of the boundaries could not be calculated. The equations indicate that the property contributions of ZnO and BaO, in terms of their factors, are similar quantitatively. In this connection, all 57 glasses were run as one group on the computer. The resulting n_D equation in this case was $n_D = 1.47000 \text{ SiO}_2 + 1.81955 \text{ ZnO} + 1.87614 \text{ BaO}$ with a standard error of 0.00205. Differences between measured and calculated n_D ranged from -0.0073 to 0.0038. However, the range of standard errors for n_D for the five separate groups from 0.00048 to 0.00064 indicates proper placement of the glasses. The interested reader can determine by calculation that n_D values, for example, of glasses not used in groups, have measured minus calculated differences greater than 0.001.

TABLE 11. BaO-ZnO-SiO₂ glassesGlass property = $A \text{ SiO}_2 + B \text{ ZnO} + C \text{ BaO}$

Glass property	A	B	C	Std. Error
Group I Glasses: ^a 705, 698, 706, 707, 727, 693, 694, 702, 709, 728, 695 703, 710, 730, 712, 718, 731, 784, 714, 766, 713				
n_c	1.46539	1.80155	1.88253	0.00065
n_D	1.46731	1.80723	1.88812	.00064
n_F	1.47172	1.82073	1.90237	.00064
$n_F - n_D$	0.00441	0.01350	0.01425	
$n_D - n_c$.00192	.00568	.00559	
$n_F - n_c$.00633	.01918	.01984	
ν	64.55	33.86	39.39	0.1057

Group II Glasses: 809, 813, 803, 802, 801, 797, 798, 806, 842
804, 839, 807, 799, 755

n_c	1.46248	1.81986	1.88284	0.00056
n_D	1.46422	1.82590	1.88864	.00057
n_F	1.46800	1.84130	1.90279	.00058
$n_F - n_D$	0.00378	0.01540	0.01415	
$n_D - n_c$.00174	.00604	.00580	
$n_F - n_c$.00552	.02144	.01995	
ν	63.73	32.00	42.13	0.1076

Group III Glasses: 733, 734, 794, 735, 841, 795, 840

n_c	1.52488	1.74916	1.74302	0.00047
n_D	1.52747	1.75428	1.74696	.00048
n_F	1.53373	1.76683	1.75636	.00050
$n_F - n_D$.00626	.01255	0.00940	
$n_D - n_c$.00259	.00512	.00394	
$n_F - n_c$.00885	.01767	.01334	
ν	58.21	37.56	55.81	0.0833

Group IV Glasses: 745, 721, 724, 754, 723, 722, 775, 720, 715

n_c	1.49409	1.84200	1.80081	0.00051
n_D	1.49602	1.84844	1.80587	.00051
n_F	1.50064	1.86444	1.81811	.00053
$n_F - n_D$	0.00462	0.01600	0.01224	
$n_D - n_c$.00193	.00644	.00506	
$n_F - n_c$.00655	.02244	.01730	
ν	63.29	28.97	45.02	0.0827

Group V Glasses: 760, 786, 787, 764, 762, 788

n_c	1.46984	1.75656	1.89008	0.00056
n_D	1.47139	1.76190	1.89640	.00056
n_F	1.47458	1.77476	1.91280	.00056
$n_F - n_D$	0.00319	0.01286	0.01640	
$n_D - n_c$.00155	.00534	.00632	
$n_F - n_c$.00474	.01820	.02272	
ν	69.07	38.17	30.43	0.0652

^aNumbers of Glasses in each group are those from earlier composition tables with F omitted.

4.5. The BaO-Nb₂O₅-SiO₂ System

Table 12 gives equations for glasses in the two groups in this system. It will be noted that ν values for Nb₂O₅ are negative.

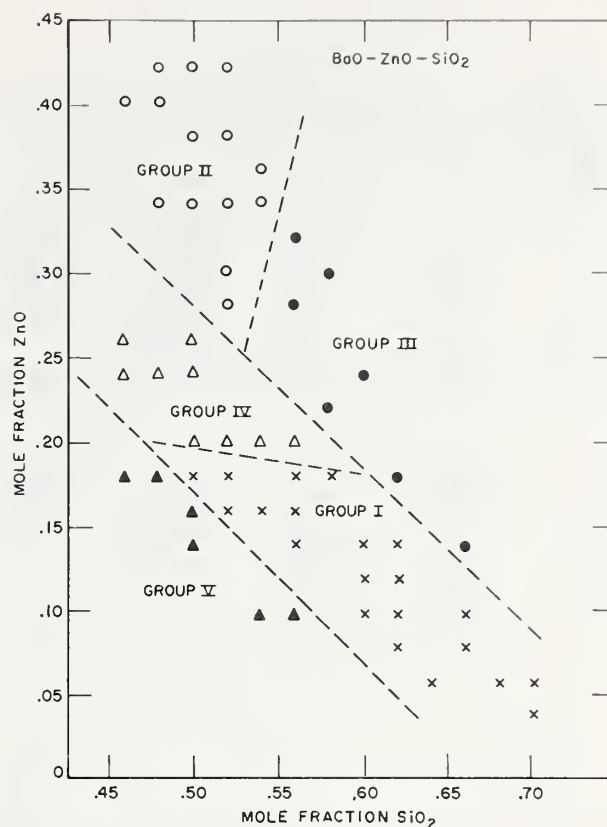
FIGURE 49. Compositional plot showing the groups into which glasses in the BaO-ZnO-SiO₂ system were divided by computer evaluation of property data.

Figure 50 shows compositions of glasses used in the two computer groups. The position of the boundary between the groups, indicated by a broken line, was determined by solving the following equations simultaneously

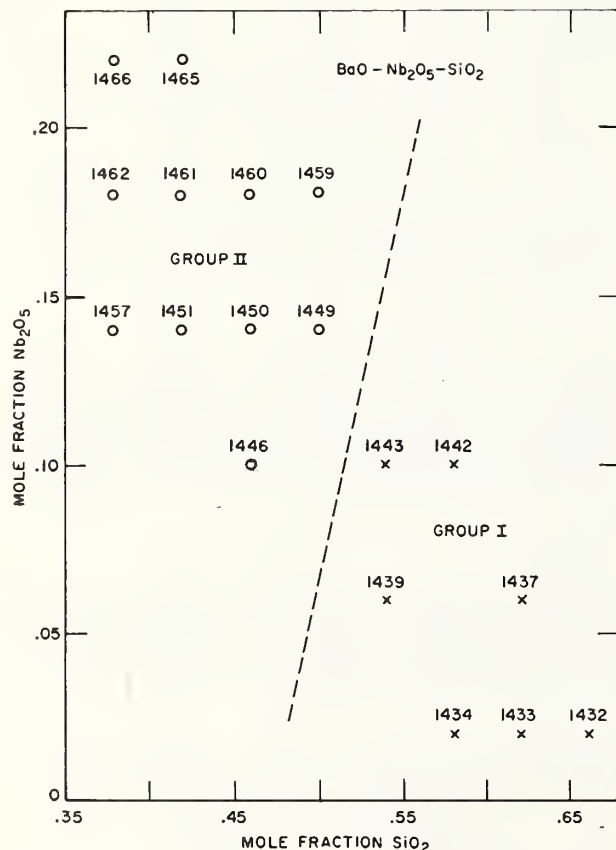
$$\begin{aligned} \text{I } n_D &= 1.49408 \text{ SiO}_2 + 2.80691 \text{ Nb}_2\text{O}_5 + 1.85111 \text{ BaO} \\ \text{II } n_D &= 1.56558 \text{ SiO}_2 + 2.69145 \text{ Nb}_2\text{O}_5 + 1.78584 \text{ BaO} \\ \text{SiO}_2 + \text{Nb}_2\text{O}_5 + \text{BaO} &= 1 \end{aligned}$$

Solutions and calculation checks are as follows

SiO ₂	0.477	0.516
Nb ₂ O ₅	-.003	.100
BaO	.523	.384
n_D (I)	1.6808	1.7624
n_D (II)	1.6808	1.7627

TABLE 12. BaO-Nb₂O₅-SiO₂ glassesGlass property = $A \text{ SiO}_2 + B \text{ Nb}_2\text{O}_5 + C \text{ BaO}$

Glass property	A	B	C	Std. Error
Group I Glasses				
n_C	1.49209	2.78035	1.84569	0.00053
n_D	1.49408	2.80691	1.85111	.00053
n_F	1.49870	2.87595	1.86462	.00055
$n_F - n_D$	0.00462	0.06904	0.01351	
$n_D - n_C$.00199	.02656	.00542	
$n_F - n_C$.00661	.09560	.01893	
ν	59.38	-103.22	43.03	0.3705
Group II Glasses				
n_C	1.56263	2.66145	1.78253	0.00112
n_D	1.56558	2.69145	1.78584	.00110
n_F	1.57170	2.77114	1.79431	.00109
$n_F - n_D$	0.00612	0.07969	0.00847	
$n_D - n_C$.00295	.03000	.00331	
$n_F - n_C$.00907	.10969	.01178	
ν	42.36	-35.25	47.86	0.3004

FIGURE 50. Compositional plot showing the groups into which glasses in the Ba-Nb₂O₅-SiO₂ system were divided by computer evaluation of property data.

Numbers of glasses in each group are those from earlier composition tables with F omitted.

4.6. The BaO-Al₂O₃-SiO₂ System

Table 13 gives composition-property equations for the two groups of glasses in this system. Phase diagrams for this ternary system and the three binary systems have been published [23, 24, 25]. Figure 51 is a mol fraction plot converted from published diagrams 210 and 556 [23]. This figure shows the compositions of glasses used in computerized groups. Glasses situated in the solid solution area of BaO · 2SiO₂ and 2BaO · 3SiO₂ were placed in Group I. Those in the BaO · Al₂O₃ · 2SiO₂ primary phase field were placed in Group II. In each case the criterion, previously mentioned, for "compatibility groups" was adhered to. Location of the boundary between the two groups cannot be calculated exactly as was the case in some of the other systems.

TABLE 13. BaO-Al₂O₃-SiO₂ glassesGlass Property = $A \text{ SiO}_2 + B \text{ Al}_2\text{O}_3 + C \text{ BaO}$

Property	A	B	C	Std. Error
Group I Glasses: ^a 1131, 1132, 1133, 1164, 1165, 1166				
Solid Solution of BaO · 2SiO ₂ and 2BaO · 3SiO ₂				
n_C	1.56751	1.38164	1.75764	0.00029
n_D	1.57129	1.37834	1.76167	.00032
n_F	1.57893	1.38051	1.77168	.00032
$n_F - n_D$	0.00764	0.00217	0.01001	
$n_D - n_C$.00378	-0.00330	.00403	
$n_F - n_C$.01142	-0.00113	.01404	
ν	50.05	95.47	53.80	0.2210
Group II Glasses: 1143, 1123, 1128, 1129, 1130, 1196, 1197, 1198, 1210, 1207, 1211, 1209, 1208				
BaO · Al ₂ O ₃ · 2SiO ₂ Primary Phase				
n_C	1.48964	1.57531	1.82391	0.00074
n_D	1.49166	1.57848	1.82924	.00075
n_F	1.49601	1.58578	1.84299	.00076
$n_F - n_D$	0.00435	0.00730	0.01375	
$n_D - n_C$.00202	.00317	.00533	
$n_F - n_C$.00637	.01047	.01908	
ν	66.90	55.62	36.61	0.2063

^a Numbers of Glasses in each group are those from earlier composition tables with F omitted.

Previous work [3] has indicated that oxide factors for refractive index are characteristic of the primary phase field involved. For example, the n_D factors for SiO₂ in SiO₂ fields (particularly cristobalite and tridymite) is reasonably close to 1.458, the refractive index n_D for fused silica. Likewise the specific volume factor for such glasses corresponds to a density of 2.20 approximating the density of fused silica. The n_D factor of 1.57848 for glasses in Group II is reasonably close to those found for Al₂O₃ in other glass systems [3]. However, the 1.37834 n_D factor for Al₂O₃ for glasses in Group I is low and suggests the need for more data in this area.

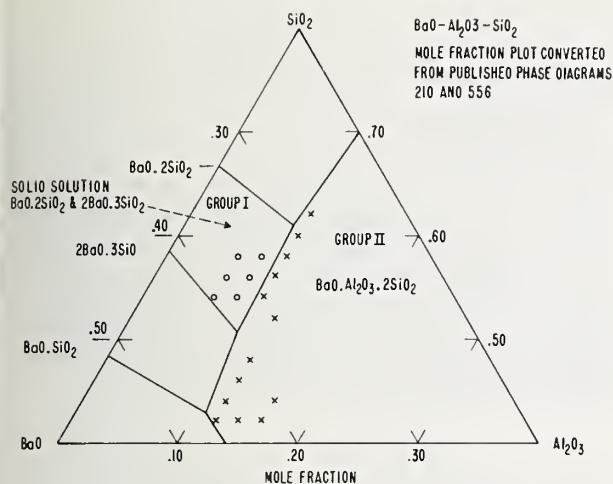


FIGURE 51. Triangular plot showing the phase fields and groups into which glasses in the BaO-Al₂O₃-SiO₂ system were divided by computer evaluation of property data.

5. Formulation of Glasses for Specific Optical Applications

The glass technologist and optical designer can use the foregoing quantitative relations between glass compositions and properties to calculate compositions having desired optical properties. The use of this method [3] must be based on reliable experimental data. The data shown in this report are considered to meet this criterion. The method can best be understood by outlining examples of its use.

5.1. Example One

Values of n_D in Group I TiO₂ glasses can be determined using the equation: $n_D = 1.48163 \text{ SiO}_2 + 2.29497 \text{ TiO}_2 + 1.84628 \text{ BaO}$. Consider glass F35 having a calculated $n_D = 1.67236$. It is desired to increase the index by 0.0050. This can be done in three ways: (1) substitution of TiO₂ for SiO₂, (2) substitution of BaO for SiO₂, or (3) substitution of TiO₂ for BaO. Differences between factors for these substitutions are respectively 0.81334, 0.36465, and 0.44869. The composition change for the first substitution is $0.0050/0.81334 = 0.0061 \text{ TiO}_2$ for SiO₂. The others are determined in the same manner. The following table shows compositions and calculated values for n_D , mean dispersion $n_F - n_C$, ν , and densities for the four glasses.

	F35	(1)	(2)	(3)
SiO ₂	0.6000	0.5939	0.5863	0.6000
TiO ₂	.1000	.1061	.1000	.1111
BaO	.3000	.3000	.3137	.2889
n_D	1.67236	1.67732	1.67736	1.67734
$n_F - n_C$	0.01558	0.01594	0.01569	0.01616
ν	44.20	43.57	43.95	43.27
Density	3.754	3.765	3.807	3.732

5.2. Example Two

Consider glass F1432 in Group I Nb₂O₅ glasses which has a measured n_D of 1.63471. It is desired to calculate the exact composition having this index value. Since it contains three oxides one must be fixed arbitrarily. Assume that SiO₂ = 0.66. The solution is obtained by solving these equations simultaneously:

$$n_D = 1.49408 \text{ SiO}_2 + 2.80691 \text{ Nb}_2\text{O}_5 + 1.85111 \text{ BaO}$$

$$\text{SiO}_2 + \text{Nb}_2\text{O}_5 + \text{BaO} = 1$$

Then: $1.63471 = 1.49408 (.66) + 2.80691 \text{ Nb}_2\text{O}_5 + 1.85111 (0.34 - \text{Nb}_2\text{O}_5)$

	Glass F1432	Calculated
SiO ₂	0.6600	0.6600
Nb ₂ O ₅	.0200	.0201
BaO	.3200	.3199
n_D	1.63471	1.63468
$n_F - n_C$	0.01241	0.01234
ν	51.10	50.87

(Measured values for F1432 are from table 6)

5.3. Example Three

Glass F583 in Group II Ta₂O₅ glasses has a measured mean dispersion of 0.01612. Calculate the exact composition assuming SiO₂ = 0.53. The answer is obtained from the equation:

$$0.01612 = 0.00635 (0.53) + 0.08557 (0.47 - \text{BaO}) + 0.01742 \text{ BaO}$$

	F583 (Table 4)	Calculated
SiO ₂	0.5300	0.5300
Ta ₂ O ₅	.0700	.0670
BaO	.4000	.4030
n_D	1.71844	1.71598
$n_F - n_C$	0.01612	0.01612
ν	44.60	44.65
Density	4.703	4.678

5.4. Example Four

Glass F553 in Group II La₂O₃ glasses has a measured density of 4.387 (volume = 0.22795). Assume SiO₂ = 0.55 and calculate exact composition. The solution is given by: $0.22795 = 0.32645 (0.55) - 0.10865 \text{ La}_2\text{O}_3 + 0.14791 (0.45 - \text{La}_2\text{O}_3)$

	F553 (Table 3)	Calculated
SiO ₂	0.5500	0.5500
La ₂ O ₃	.0700	.0708
BaO	.3800	.3792
Density	4.387	4.387
n_D	1.69496	1.69519
$n_F - n_C$	0.01369	0.01368
ν	50.80	50.79

5.5. Example Five

Figure 45 shows lines of equal n_D in the TiO₂ glasses and figure 46 shows lines of constant ν in this system. Superposition of these two figures indicates that the 1.75 n_D line crosses the 35 ν line in Group I. However, the 1.75 n_D line crosses the 30 ν line in Group II glasses. Calculate the two compositions.

(a) Composition of the glass having an n_D of 1.75 and a ν of 35 is obtained by solving the following equations simultaneously:

$$1.75 = 1.48163 \text{ SiO}_2 + 2.29497 (1 - \text{SiO}_2 - \text{BaO}) + 1.84628 \text{ BaO}$$

$$35 = 60.06 \text{ SiO}_2 - 43.03 (1 - \text{SiO}_2 - \text{BaO}) + 41.56 \text{ BaO}$$

The composition is found to be:

SiO ₂	0.4918
TiO ₂	.1851
BaO	.3231

A check calculation shows the values as 1.75000 and 35.01.

(b) Composition of the glass having an n_D of 1.75 and a ν of 30 is obtained by solving the equations:

$$1.75 = 1.48553 \text{ SiO}_2 + 2.35228 (1 - \text{SiO}_2 - \text{BaO}) + 1.79234 \text{ BaO}$$

$$30 = 41.27 \text{ SiO}_2 - 10.73 (1 - \text{SiO}_2 - \text{BaO}) + 49.93 \text{ BaO}$$

The composition is:

SiO ₂	0.5852
TiO ₂	.2450
BaO	.1698

A check calculation gives the values as 1.74998 and 30.00.

6. Summary

The areas of glass formation in the following ternary oxide systems have been determined:

BaO-TiO₂-SiO₂
 BaO-La₂O₃-SiO₂
 BaO-Ta₂O₅-SiO₂
 BaO-ZnO-SiO₂
 BaO-Nb₂O₅-SiO₂
 BaO-Al₂O₃-SiO₂

Property measurements, including sag point, refractive index and dispersion, liquidus temperature, and infrared transmittance, were made on the resulting glasses. In addition, composition-property data were evaluated to develop quantitative relations for use by glass technologists in formulating glasses having specific property values.

The writers wish to thank John A. Moore, who melted the experimental glasses; Thomas G. Scuderi, who helped in making the property measurements; and I. H. Malitson, who made the refractive index measurements.

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4. TITLE AND SUBTITLE PROPERTIES OF IN SOME TERNARY SYSTEMS CONTAINING BaO AND SiO ₂			5. Publication Date September 1973	
			6. Performing Organization Code	
7. AUTHOR(S) G.W. Cleek and C.L. Babcock			8. Performing Organization	
9. PERFORMING ORGANIZATION NAME AND ADDRESS NATIONAL BUREAU OF STANDARDS DEPARTMENT OF COMMERCE WASHINGTON, D.C. 20234			10. Project/Task/Work Unit No.	
			11. Contract/Grant No.	
12. Sponsoring Organization Name and Address Same as 9.			13. Type of Report & Period Covered Final	
			14. Sponsoring Agency Code	
15. SUPPLEMENTARY NOTES				
16. ABSTRACT (A 200-word or less factual summary of most significant information. If document includes a significant bibliography or literature survey, mention it here.) The glass forming regions in six ternary oxide systems containing BaO, SiO ₂ and a third oxide have been determined. The properties of the resulting glasses were measured and the results are reported. The data on refractive indices, dispersions and specific volumes were evaluated by computer methods in an attempt to identify "substructures" containing the cations present in the glasses.				
17. KEY WORDS (Alphabetical order, separated by semicolons) Barium glasses; barium silicates; glass properties; glass property factors; oxide glasses; silicate substructures; ternary glasses.				
18. AVAILABILITY STATEMENT <input checked="" type="checkbox"/> UNLIMITED. <input type="checkbox"/> FOR OFFICIAL DISTRIBUTION. DO NOT RELEASE TO NTIS.		19. SECURITY CLASS (THIS REPORT) UNCL ASSIFIED	21. NO. OF PAGES 42	
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